



REPUBLIC OF KENYA

COUNTY GOVERNMENT OF NAKURU



NATIONAL AGRICULTURAL VALUE CHAIN DEVELOPMENT PROJECT (NAVCDP)

DETAILED TECHNICAL SPECIFICATIONS

FOR

KABUGI IRRIGATION PROJECT

FUNDED BY

THE WORLD BANK, THE NATIONAL GOVERNMENT OF KENYA, AND THE
COUNTY GOVERNMENT OF NAKURU

Technical Specification

Table of Contents

1. GENERAL REQUIREMENTS.....	1
1.1. Quality and Approvals.....	1
1.2. Construction Documents.....	1
1.3. Operation and Maintenance Manuals	2
1.4. Level Datum.....	2
1.5. Setting Out of the Works.....	3
1.6. Boundaries of Works	4
1.7. Work through Private Land	5
1.8. Public Utility Mains and Services.....	5
1.9. Safeguards to Existing Pipes, Cables, Structures.....	6
1.10. Record Drawings.....	6
1.11. Connections to Existing Pipes, Cables and Equipment.....	7
1.12. Lighting, Watching and Traffic Control.....	7
1.13. Contractor's Offices	7
1.14. Contractor's Yards, Stores and Accommodation for Workmen.....	7
1.15. Water and Electricity Supplies.....	8
1.16. Contractor's Staff and Workmen.....	8
1.17. Training of Employers Workmen.....	9
1.18. Project Management.....	9
2. EARTHWORKS, BACKFILLING AND RESTORATION.....	15
2.1. Conditions of Site	15
2.2. Site Clearance and Topsoil Removal	15
2.3. Erosion.....	16
2.4. Ground Levels.....	17
2.5. Trial Holes	17
2.6. Excavation Generally.....	17
2.7. Excavation in Excess.....	18
2.8. Mechanical Excavation	20
2.9. Excavation for Pipe laying.....	20
2.10. Headings.....	20
2.11. Excavation for Foundations of Structures	21
2.12. Rock Surfaces under Concrete Structures	21
2.13. Explosives	22

2.14.	Excavated Materials Suitable for Re-use.....	23
2.15.	Backfilling of Excavations	23
2.16.	Pipe Beddings	24
2.17.	Compaction Fraction Test	26
2.18.	Selected Backfill Material	26
2.19.	Backfilling of Pipe Trenches.....	27
2.20.	Removal of Timbering from Excavations	28
2.21.	Reinstatement of Surfaces.....	28
2.22.	Safety of Excavations in Roads.....	30
2.23.	Temporary Reinstatement of Asphalted Roads	30
2.24.	Temporary Reinstatement of Unmade Roads.....	31
2.25.	Permanent Reinstatement of Asphaltic Roads.....	32
2.26.	Forming Banks and Filled Areas.....	32
2.27.	Restoration of Borrow Areas, Spoil Tips and Quarries	32
2.28.	Top soiling and Grassing.....	32
2.29.	Free Draining Fill.....	33
2.30.	Hardcore.....	33
3.	CONCRETE WORKS – GENERAL	34
3.1.	Scope.....	34
3.2.	Concrete.....	34
3.3.	Reinforcement.....	37
3.4.	Formwork	37
3.5.	Concreting.....	39
3.6.	Ready Mixed Concrete.....	41
3.7.	Concrete Benching	41
3.8.	Precast Concrete Units	41
3.9.	Other Blocks.....	42
4.	PIPELINES, PIPEWORK.....	43
4.1.	General.....	43
4.2.	Samples and Storage of Materials.....	46
4.3.	Flanges	46
4.4.	Mechanical Couplings	47
4.5.	Materials for the Assembly of Flexible Joints.....	47
4.6.	Ductile Iron Pipes	47
4.7.	Galvanised Steel Pipes	48
4.8.	Steel Pipes	48

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

4.9.	Glass Reinforced Plastic (GRP) Pipes and Fittings.....	49
4.10.	uPVC Sewers and Pressure Pipes and Fittings	49
4.11.	Concrete Pipes Bends and Junctions	50
4.12.	Polyethylene Pipes and Fittings.....	51
4.13.	Gate Valves.....	52
4.14.	Butterfly Valves.....	53
4.15.	Air Valves	54
4.16.	Non-Return Valves	55
4.17.	Flow Control Valves	55
4.18.	Pressure Reducing Valves.....	55
4.19.	Ball Float Valves	56
4.20.	Constant Flow Valves.....	56
4.21.	Surface Boxes and Chamber Covers.....	57
4.22.	Gully Gratings and Frames.....	58
4.23.	Manhole Safety Chains.....	58
4.24.	Manhole and Chamber Access Covers	58
4.25.	Manhole Step Irons.....	59
5.	PIPELINE CONSTRUCTION	60
5.1.	General.....	60
5.2.	Pipes and Fittings.....	60
5.3.	Topographic Surveys	61
5.4.	Handling and Transport of Pipes and Fittings.....	61
5.5.	Stringing and Examination of Pipes Prior to Laying	62
5.6.	Laying Pipes.....	63
5.7.	Embedment and Compaction	64
5.8.	Cutting Pipes.....	67
5.9.	Proprietary Joints and Couplings	68
5.10.	Flanged Joints	68
5.11.	Steel Pipelines Welded Joints.....	69
5.12.	Fixing Valves and Penstocks	69
5.13.	Thrust and Anchor Blocks	69
5.14.	Concrete Surround to Pipes.....	70
5.15.	Flotation of Pipelines.....	70
5.16.	Pressure Rating.....	70
5.17.	Testing of Water Supply Pipelines.....	70
5.18.	Cleansing and Sterilizing of Pipelines.....	72

6.	BUILDING AND STRUCTURES.....	75
6.1.	Concrete Building Blocks.....	75
6.2.	Laying Building Blocks	75
6.3.	Precast Concrete Units Generally.....	75
6.4.	Masonry Using Natural Irregular Stones	76
6.5.	Composition of Mortars	76
6.6.	Mixing of Mortars.....	76
6.7.	Cement Rendering.....	77
6.8.	Tanking to Buried Concrete Surfaces	77
6.9.	Waterproof Rendering	78
6.10.	Joint Sealing Compound and Sealants.....	78
7.	Safety, Health and Environment.....	81
7.1.	Introduction.....	81
7.2.	Compliance with Specifications	81
7.3.	Failure to Comply with Specifications	83
7.4.	General Requirements.....	84
7.5.	Safety Requirements.....	88
7.6.	“DANGER – EXPLOSIVES”	99
7.7.	Environmental and Health Requirements	101
7.8.	Additional Requirements for Work in Public Areas	104
7.9.	Contractor’s Site Check List.....	107

TECHNICAL SPECIFICATION

SECTION 1.

1. GENERAL REQUIREMENTS

1.1. Quality and Approvals

The materials and workmanship shall be the best of their respective kinds and to the approval of the Engineer. The words “to the approval of the Engineer” shall be deemed to be included in the description of all items relating to design, construction, installation and materials and workmanship for the due execution of the Works.

The Contractor shall submit all data, details and samples as necessary and as reasonably requested by the Engineer of all materials that the Contractor proposes to use in the Works. Method statements which adequately demonstrate the Contractor’s proposed method of working, methods of maintaining safety and compliance with the programme shall be submitted for the Engineer’s approval prior to the commencement of work on any area of the Site.

Where the Contractor is responsible for the preparation of Construction Documents to describe the permanent works such Construction, the Documents shall be approved prior to the procurement of any materials or commencement of any work to which the documents relate. No materials, Plant or equipment shall be procured for the Contract and no work, permanent or temporary, shall commence without first obtaining the Engineer’s approval. All materials, Plant and equipment supplied shall be designed for operation under the above described conditions.

1.2. Construction Documents

Drawings and Documents which are to be submitted by the Contractor to describe the Permanent Works shall become Construction Documents upon their approval.

All drawings, technical specifications, bill of quantities, schedules, cost estimates; programme and other information to be submitted by the contractor shall be in English and shall be submitted for approval in triplicate. Following approval, the contractor shall supply a further five copies to the Engineer. Construction Documents shall not be departed from without the approval of the Engineer.

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

All drawings and documents submitted by the Contractor shall have been checked, signed and be ready for issue and shall bear:

- Title of the drawing or document;
- Scale;
- Date;
- Work item reference number complying with an approved numbering system;
- Name and references of the Contractor;
- Names of the employer and the Engineer;
- Date of approval by the Contractor and the signature of the person responsible for approval.

Drawings and documents submitted for approval shall be delivered to the Engineer's office as designated by the Engineer.

Unless otherwise specified the Contractor shall allow a minimum of 21 days, after the date of receipt by the Engineer for approval of drawings and documents by the Engineer.

1.3. Operation and Maintenance Manuals

The Contractor shall submit to the Engineer for approval six copies of the Operation and Maintenance (O&M) Manuals as described in Clause 4.1 of the Particular Conditions of Contract.

The Contractor shall supply the final version of the O&M Manuals prior to the issue of the Taking-Over Certificate for either the whole of the Works or the respective Section or part of the Works. Each set shall be bound together in a stout plastic or other approved cover.

O&M Manuals shall be supplied written in English language, all parts and equipment listings shall be in English.

1.4. Level Datum

Before the commencement of construction work, the Contractor shall establish, in a position to the approval of the Engineer, steel datum pegs which shall be securely concreted in. The level of these pegs shall be established and agreed with the Engineer and all levels used in the construction of the Works shall be

referred to these established datum points. The correctness of this datum shall be checked at regular intervals during the construction period as agreed with the Engineer.

Where possible construction drawings and all levels used for construction shall be referred to the national height datum as defined by the Survey of Kenya. The Contractor shall be responsible for obtaining the location and values of the permanent bench marks. In cases where such bench marks do not exist, the site datum shall be agreed with the Engineer.

1.5. Setting Out of the Works

The site layout drawings show indicative site layouts. Prior to commencing construction, the Engineer will agree with the Contractor the basic information supplementary to that shown on the Drawings such as the position of manholes, chambers, centre-lines and base-lines sufficient for the Contractor to locate the Works.

The Contractor shall prepare detailed setting out drawings and data sheets as necessary and submit them to the Engineer in triplicate for approval. Any modifications to the setting out drawings or data sheets required by the Engineer shall be made by the Contractor and resubmitted for final approval. Should it be necessary during setting out or during construction for the approved setting out details to be amended, the Contractor shall amend the drawings or data sheets or make new ones for approval as required by the Engineer.

For pipelines, the Contractor shall in the presence of the Engineer set-out the pipeline alignments in accordance with the indicative alignments shown on the drawings taking into account physical features on the ground, any existing services, any requirements of relevant Authorities and any changes deemed necessary by the Engineer, confirming the locations of all valves, air valves, washouts, hydrants and bends.

The Contractor shall prepare and submit to the Engineer, at an approved scale, plans of the pipeline route and profiles of ground levels after any initial clearing of the way leave or easement showing the proposed pipe invert levels and precise chainages for all valves and fittings for approval. Following approval, the Contractor shall submit to the Engineer two copies of the agreed alignment and profiles.

1.5.1 MARKER AND INDICATOR POSTS

The contractor shall excavate and erect marker posts at changes in direction of water mains for water main route, road crossings, change of direction, air valves, washouts, and valve chambers as directed by the Engineer. Indicator posts shall be erected at valves and other fittings as directed.

Marker and indicator posts shall be embedded in concrete as shown on drawings and shall be vibrated precast reinforced concrete as per dimensions shown on drawings. They should be painted in colours as indicated on the drawings.

1.6. Boundaries of Works

The Employer shall provide the Site upon which the Permanent Works are to be constructed. Where a drain or pipeline is to be within an existing road or track reservation or is otherwise located in land designated Public Domain the Site width will be restricted to the limit of the public land. The existing boundary fences and walls shall not be disturbed without prior approval of the Engineer and, unless road diversions and closure notices are approved and posted, carriageways shall be left available for the safe passage of traffic.

The Contractor shall not enter upon or occupy with men, tools, equipment or materials any land other than the site without the written consent of the owner of such land.

On occupation of the Site or other land the Contractor shall provide such fencing, as required.

1.6.1 Fencing of the dam

The fencing standard security fencing for dam perimeters must act as a robust physical barrier to deter unauthorized access and vandalism.

- **Height:** Minimum standard shall be **2.4 meters** for plain perimeter fencing. If a top guard (such as barbed wire outriggers) is included, the height may be reduced to **2.1 meters**.
- **Materials:**
 - **Chain Link/Mesh:** Heavy-duty galvanized chain link mesh with 5-strands of barbed wire running through concrete posts spaced 3-0 meters apart.

1.7. Work through Private Land

In order that the necessary parts of the Site which are on private land may be obtained the Contractor shall supply the Engineer with full information of his programme sufficiently in advance of the dates upon which the Contractor proposes to enter upon each areas of the Site. The Contractor shall where required, in consultation with the Engineer, programme the Works to designate the areas of the Site to which the Contractor is to be given possession and the sequence of taking possession.

The Contractor shall obtain written approval before entering upon any private land or cutting through ditch, bank, hedge, wall, fence or any other form of boundary marking and he shall carry out all reasonable requirements as approved by the Engineer in the matter of reinstatement.

1.8. Public Utility Mains and Services

Where the Contract indicates the positions of existing services or apparatus the positions shown are believed to be correct, but no warranty is given as to the accuracy or completeness of the information.

It shall be the responsibility of the Contractor to obtain all information available from the Public Utility Authorities regarding the position of existing mains and services and he shall copy this information to the Engineer as soon as he obtains it.

The Contractor shall carry out excavation works in a manner which safeguards any existing services, including hand excavation as necessary and shall be responsible for the cost of any repair work necessitated by damage caused by him to any main or service and for any costs arising from the disruption.

The Contractor shall obtain all information and assistance from the Public Utility Authorities for the locating of the mains and services and shall agree with the Engineer any trial excavation which may be necessary to confirm or establish these locations.

The Contractor shall be responsible for locating all existing services, whether known to the Public Utility Authorities or not, and shall conduct his own survey as necessary to accurately locate all services. All efforts to identify these existing services shall be carried out in advance of excavating the permanent works.

Any temporary or permanent diversion of mains and services shall be agreed with the appropriate Authority.

1.9. Safeguards to Existing Pipes, Cables, Structures

It shall be the Contractor's responsibility to safeguard by means of temporary or permanent supports or otherwise all existing sewers, pipes, cables, structures or other things which would be liable to suffer damage if such precautionary measures were not taken.

Safeguards shall be to the approval of the Engineer and of the undertaker or owner concerned.

1.10. Record Drawings

At all sites and any locations where the Contractor executes work under the Contract, including locations where the Contractor undertakes repair or rehabilitation work, the Contractor shall record the location and nature of all water supply and wastewater works including their ancillaries and any associated services.

Where instructed by the Engineer for the purpose of producing Record Drawings, the Contractor shall undertake such surveys and investigations to determine the location of existing services. Such surveys and investigations shall be additional to those surveys and investigations undertaken by the Contractor for the purpose of determining the location of services prior to excavation.

The Contractor shall where necessary utilize appropriate equipment and where instructed by the Engineer excavate trial pits to confirm the location and determine the size and nature of the buried services.

For sites where the Contractor undertakes permanent works Record Drawings shall be submitted to the Engineer, for approval, in the form of As Built Drawings. In the case of repairs and rehabilitation the Record Drawings shall be submitted for approval within a period of 21 days following execution of the work.

Record Drawings shall be prepared to an approved format, and scale in line with the construction drawing.

1.11. Connections to Existing Pipes, Cables and Equipment

The Contractor shall be responsible for joining up and making connections between pipes and cables laid by him and existing pipes and cables. The Contractor shall submit to the Engineer a drawing showing the details of the connection and shall state the date on which the particular connection is required, and the work shall not proceed until the Engineer's approval has been given.

The Contractor shall be responsible for ensuring the compatibility of new pipes and cables with existing pipe work, cables, tubing and equipment.

1.12. Lighting, Watching and Traffic Control

Where necessary for safety of the public or where required by the Engineer, the Works shall be properly fenced and signed. In addition, the Works shall be lighted from half an hour before sunset until half-an-hour after sunrise and at other times when visibility is poor. The position and number of the lamps shall be such that the extent and position of the Works are clearly defined. Each Site shall be provided with watchmen as required.

1.13. Contractor's Offices

The Contractor shall provide and maintain offices for the use of his representative and staff to which written instructions by the Engineer can be delivered. Any instructions delivered to such offices shall be deemed to have been delivered to the Contractor.

Offices shall be located to give convenient access to the Works and shall be subject to the approval of the Engineer. The Contractor shall be responsible for obtaining the land on which to establish any temporary site offices.

Notwithstanding anything contained in Clause 6 (6.1) of the Conditions of Contract, any notice to be given to or served upon the Contractor shall be deemed and taken to be efficiently given or served by the delivery thereof at such office on the site.

1.14. Contractor's Offices, Stores and Accommodation for Workmen

The Contractor shall be responsible for obtaining the land and for the provision of

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

all temporary yards, stores, workshops, offices, mess rooms, shelters and for all services in connection therewith. The location of all such facilities shall be agreed beforehand with the Engineer and shall be such as to avoid obstruction and nuisance to the public.

The Contractor shall construct secure storage compounds and storage building where he shall store at his own risk all equipment and Plant awaiting erection. The Contractor shall also provide secure covered storage for all samples submitted to the Engineer for approval. Storage building shall be weatherproof and shall be of sufficient size to accommodate all items requiring covered storage.

The Contractor shall provide and maintain suitable and sufficient shelters and mess rooms for his workmen and supervisory staff as are customary and necessary. The Contractor shall provide sufficient closets or latrines to the satisfaction of the relevant authority. They shall be properly screened and maintained in a clean and sanitary state at all times. The Contractor shall be responsible for making all arrangements for the proper disposal of waste.

1.15. Water and Electricity Supplies

The Contractor shall make all arrangements for and provide adequate supply of potable water to each site as necessary for the execution and testing of the Works and for use by his workmen. The Contractor shall make arrangements for and provide any electricity supply required for the execution of the Works, including the Tests on Completion.

1.16. Contractor's Staff and Workmen

The Contractor shall agree to employ Kenyan workers to the maximum extent possible. The Contractor shall provide a competent Site Agent to the approval of the Engineer to be in charge of the work who shall not be changed except with the consent of the Engineer.

The Contractor agrees that his workmen and employees shall be considered for all purposes in his direct pay and employ and under his supervision and control. He shall be directly and personally responsible for discharging all obligations, financial or other, which may be or becoming owing to any such workman or employee or to his successors, assignees or personal representatives. There shall be no contractual or legal relations of any kind whatsoever between the Employer and any such workman, employee or any person employed in the performance

of the Contractor's obligations under this Contract.

The Engineer may request and the Contractor agrees to accept the request for the immediate removal from the site of any employee or worker of the Contractor adjudged by the Engineer to be incompetent, disorderly, unreliable or of bad character. Such employee shall not again be employed on the Works.

1.17. Demobilization: Site Closure and Restoration

After completion of works, the contractor shall adhere to the following Demobilization requirements;

Removal of Facilities: Disassembling and transporting all temporary offices, buildings, and workshops off-site.

- **Equipment & Waste Cleanup:**

- **Equipment:** Removing all remaining machinery, surplus materials, and tools.
- **Waste:** Proper disposal of all debris, rubbish, and hazardous waste in accordance with environmental laws (e.g., National Solid Waste Policy).

- **Restoration:**

- **Surface Repair:** Cleaning and repairing pavements, roads, and landscaping affected by construction.
- **Utilities:** Terminating temporary water, electricity, and telecommunication contracts.
- **Formal Handover:** Obtaining signed release forms from property owners and finalizing licenses with public agencies.

1.18. Training of Employers Workmen

The Contractor shall make provision for the on-site training of up to 3 of the Employer's staff.

1.19. Project Management

1.19.1. Project Control

The Contractor shall provide within his site organization a project management

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

capability to advice and be directly responsible to the Site Agent. (Contractor's chief site representative) The duties of the section shall include the following:

- a) Planning and programme preparation particularly in relation to the requirements of the Employer and the public authorities, and the requirements to maintain water supply and waste water disposal services where careful detailed arrangements have to be made and adhered to.
- b) Planning the execution of the Works in a manner which minimizes disruption to the water supply system and will permit the efficient and effective commissioning of the water supply system and their respective components.
- c) Ensuring adequate potable water supplies and wastewater disposal services are maintained to all consumers.
- d) Continuous surveillance of progress and anticipation of factors likely to affect the timely performance of the Contract.
- e) Making proposal for modification to forward planning and to the programme at an early stage in the light of factors resulting from (d) above.
- f) Continuous appraisal of the Contractor's methods and routines particularly as to their effect on the community and property.
- g) Forward planning for resource requirements taking due account of possible shortages and delays in the arrival on site of materials, equipment, plant and personnel and their mobilization for effective usage.
- h) Acquisition and process of up-to-date information for progress meetings with the Engineer. The preparation of monthly progress reports including an update of the detailed programme and cash flow forecast which shall include progress photographs as directed by the Engineer.

The Contractor's project management staff shall be of adequate ability and experience. Programmes shall be based upon Critical Path Management (CPM) networks in precedence format and shall be prepared using a suitable PC-based project management software package approved by the Engineer.

Reporting shall be in a manner compatible with the Employers project management procedures and shall use the Earned Value (EV) Technique and shall monitor the actual gross value of work completed against the predicted value.

1.19.2. Monthly Statements and Certificates

Monthly statements and certificates shall be submitted in an approved manner

and format. In addition to the statements submitted in hard copy the Contractor shall submit a computer copy using data base software as prescribed by the Engineer. The statements and certificates shall detail the measured value of the work completed on each item of the Works in such detail that the Engineer can identify location and measurement of each item. A location shall constitute a single structure such as a reservoir, pump station or section of a pipeline or a component of a system such as a pipeline valve complex.

Each item shall be uniquely identified in accordance with the numbering system as instructed by the Engineer.

1.19.3. Progress Meetings

The Contractor shall provide a suitable venue, near the vicinity of the Site, and arrange progress review meetings to be chaired by the Engineer at monthly intervals to coincide with submission of monthly progress submissions. The Contractor shall allow for attendance by the Engineer and up to 4 representatives of the Engineer's or Employer. The meetings shall be attended by the Contractor's senior representatives, Site Agent and other members of his senior staff as may be deemed necessary.

1.19.4. Equipment for the Employer

The Contractor shall hand over to the Employer on completion of the Works a complete set of tools and equipment together with spare parts and fittings to facilitate the maintenance and operation of the installed works.

1.19.5. Facilities for Survey and Inspection by the Engineer

The Contractor shall make available technicians and such labour, materials and safety equipment as the Engineer may require for inspections and survey work in connection with the Works. The Contractor shall provide all necessary tackle, test equipment, access, labour, staff and any other thing the Engineer may reasonably require in order that he may safely, conveniently and quickly carry out such inspections as he deems necessary at anytime during the execution of the Works and during the Defects Liability Period. The Engineer, his representative and assistants, shall not inspect any area of the Works where they deem the safety provision to be inadequate and the Contractor shall undertake any work required by the Engineer in order to make it safe.

1.19.6. Inspections by the Engineer during Defects Liability Period

The Engineer will give the Contractor due notice of his intention to carry out any inspections during the Defects Liability Period and the Contractor shall thereupon arrange for a responsible representative to be present at the times and dates named by the Engineer. This representative shall render all necessary assistance and shall record all matters and things to which his attention is directed by the Engineer.

1.19.7. Protective Clothing and Safety Equipment

The Contractor shall provide for the Engineer, his Representative and assistants any additional protective clothing and safety equipment necessary for the proper discharge of their duties on the Site.

The Contractor shall provide any necessary protective clothing and safety equipment for the use of authorized visitors to the site including the Employer and his staff and representatives and those of any relevant authority who have reason to visit the Site.

1.19.8. Sign Boards

The contractor shall provide, erect and maintain project signboards in adherence to the following specifications;

1. 2 No. Sign boards (one at start and one at end of project/site). Erected as directed by the Engineer/Project Manager. Visible to public/road users.
2. Board: Typically, 2400 mm × 2000 mm. Steel framework with 2–3 mm mild steel plate/sheet. Height from ground: 2–2.5 m (legible from 20–50 m).
3. Frame: Mild steel RHS (rectangular hollow section)/ pipe (50 mm diameter, 3 mm thick).
4. Anchors: Concrete footing (600 mm × 600 mm × 450 mm, 1:2:4 mix) with steel bar anchors welded to posts.
5. Painting: Two coats red oxide primer + two finish coats of approved durable, weather-resistant paint (black frame, white ring at top).
6. Lettering & Content: Black lettering on white background (reflective/reflectorised paint or vinyl/backlit sticker for weather resistance and night visibility), Legible from at least 20 m and shall bear the following standard Information; Employer, Project Title/Name, Financed By, Engineer/Consultant, Contractor's Name, Expected Completion Date, HIV/AIDs Awareness Message,

Logos (County, National Government and World Bank/Donor).
7. Erection: Fixed securely (4 No. M10 bolts + clamps/brackets). Posts embedded in concrete foundation.

8. Maintenance: Contractor responsible throughout contract duration.
- Keep clean, well-maintained, legible, and repaired (repaint if faded, fix damage from weather/vandalism).
- Remove/dismantle upon project completion or as directed by Engineer (often after defects liability period).

1.19.9. Language of Correspondence and Records

All communications from the Contractor to the Engineer shall be in the English language. All books, timesheets, records, notes, drawings, documents, specifications and manufacturers' literature shall be in the English language. If any of the aforementioned is in another language a certified translation in English shall be submitted to the Engineer.

1.19.10. Standards and Regulations

Each and every part of the Works shall be designed, constructed, manufactured, tested and installed in accordance with an internationally recognized standard, Code of Practice, or Regulation applicable to that part of the Works.

Such standards and codes shall include:

- a) British Standard Specification last published.
- b) International Electromechanical Commission, where available (IEC).
- c) International Organization for Standardization (ISO).

The Contractor shall provide and keep permanently on site copies of such standards as may be directed by the Engineer and shall make them available to the Engineer as required.

1.19.11. Equivalency of Standards and Codes

Wherever reference is made in the Contract, including Specifications, Drawings and Bill of Quantities, to specific standards and codes to be met by the goods and materials to be furnished, and work performed or tested, the provisions of the latest current edition or revision of the relevant standards and codes in effect shall apply, unless otherwise stated in the Contract. Where such standards and

codes are national, or relate to a particular country or region, other authoritative standards that ensure a substantially equal or higher quality than the standards and codes specified will be accepted subject to the Engineer's prior review and written consent. In the event the Engineer determines that such proposed deviations do not ensure substantially equal or higher quality, the Contractor shall comply with the standards specified in the Contract.

1.19.12. Quality Control

The Contractor shall be responsible for his own quality control and shall provide sufficient competent personnel for supervising the Works, taking and preparing samples and for carrying out all necessary tests.

1.19.13. Units

The International System of (metric) Units as set out in ASTM E380 shall be used throughout the Contract except where otherwise provided.

1.19.14. Inspection and Testing during Manufacture

The performance of each item of Plant or Pipe shall be tested in accordance with the Specification to the requirements of the Engineer.

Test certificates in triplicate shall be submitted by the Contractor to the Engineer within 2 weeks of the date of the tests. Type tests are not acceptable. Test certificates shall be supplied for tests carried out on the actual Plant being supplied.

Plant shall not be dispatched from the manufacturer's works until it has passed the specified tests and approval been given by the Engineer.

The Engineer shall at his discretion witness tests of individual items of Plant at the manufacturer's works. The Engineer shall be given a three week notice in writing before such tests are to take place.

The acceptance by the Engineer of any item of Plant or equipment after testing at the manufacturer's works shall in no way relieve the Contractor of his responsibility for the correct performance.

SECTION 2 –

2. EARTHWORKS, BACKFILLING AND RESTORATION

2.1. Conditions of Site

Before carrying out work on any Site, the Site shall be inspected by the Contractor in conjunction with the Engineer to establish its general condition which shall be agreed and recorded in writing and by means of digital photography.

Details recorded shall include the location of all boundary and survey beacons, the condition of buildings, surface, terracing (if any), ditches, watercourses, roads, tracks, fences and other information relating to the Site and elsewhere which may be affected by the works.

In the case of way leaves for pipelines the boundaries of the way leave will be defined by the Employer and the contractor shall where directed provide erect and maintain in position, from commencement to the final completion of the Works, in every section substantial timber stakes or similar approved markers not less than 1.5 m high indicating the position of the boundary at 100m or other such intervals as the Engineer may direct. In the event of any boundary or survey mark established for the purpose of land title being disturbed or displaced the Contractor shall forthwith replace the beacon. Where necessary the Contractor shall employ the services of an approved licensed surveyor for the purpose of setting out boundaries.

2.2. Site Clearance and Topsoil Removal

Site clearance shall be carried out over the areas to be occupied by the Permanent Works before beginning excavation or filling or other work, and shall include the clearance of all trees, stumps, bushes and other vegetation and the removal of all boulders between 0.01 and 0.2m³ volumes. Boulders located within 1m of any pipe centerline shall be removed where directed by the Engineer.

Before beginning clearance in any area the Contractor shall give seven days written notice of his intention to the Engineer who will determine the extent and limits of such clearance.

Topsoil shall mean the surface layer of soil which by its humus content supports vegetation and is unsuitable, as a formation to roads and concrete structures or

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

as a backfill or bedding material. The extent and depth of topsoil that needs removal shall be agreed with the Engineer. Topsoil shall be set aside for re-use or disposal as directed by the Engineer.

Trees to be removed shall be uprooted or cut down as near to the ground level as possible. Bushes, undergrowth, small trees stumps and tree roots shall, where directed by the Engineer, be grubbed out. All holes left by the stumps or roots shall be backfilled with suitable material in a manner approved by the Engineer.

The Engineer may require that individual trees, shrubs and hedges are preserved; the Contractor shall take all necessary precautions to prevent their damage.

In the case of way leaves for pipelines and the like, the Contractor shall preserve as far as practicable all grass and other vegetation outside the limits of trenches and permanent works and shall not necessarily destroy crops or any vegetation whose removal would not be essential to his operations.

Vegetation, Debris & Shrubs shall be Removed and disposed safely as guided in the Environmental frameworks below;

1. ESS3 (Resource Efficiency and Pollution Prevention): Apply technically and financially feasible measures to avoid/minimize pollution from solid waste (including construction debris and cleared materials). Promote recovery/reuse where possible; ensure safe disposal when necessary.

2. General EHS Guidelines (Construction and Decommissioning): Non-hazardous solid waste (excess fill/vegetation) should be reused/recycled; dispose remaining at approved sites.

3. EHS Guidelines for Construction Materials Extraction: Topsoil/overburden should be stockpiled and preserved for rehabilitation; waste rock/spoil managed to prevent contamination (cover disposals).

4. The ESMP requires clearance debris to be disposed at designated sites, with topsoil reused for reinstatement.

2.3. Erosion

The Contractor shall take care at all times to prevent erosion on every site and

elsewhere on land which may be affected by his operations and the Engineer may impose such reasonable limitations and restrictions upon the method of clearance and upon the timing and season of the year when clearance is carried out as the circumstances warrant.

2.4. Ground Levels

Before commencement of any earthworks or demolition the sites shall be surveyed, as necessary, in conjunction with the Engineer to establish existing ground levels. These agreed ground levels shall form the basis for the calculation of any subsequent excavation and filling.

2.5. Trial Holes

The Contractor shall excavate refill and restore in advance of his programme such trial holes as he may require for determining the nature of the subsoil and the location of existing underground services and obstructions.

2.6. Excavation Generally

Excavations shall be made in open cutting unless tunneling or heading is specified or approved by the Engineer and shall be taken out as nearly as possible to exact dimensions

and levels so that minimum of infilling will afterwards be necessary. The Contractor shall ensure the stability and safety of excavations and shall take all measures necessary to ensure that no collapse or subsidence occurs.

Except where described in the Contract or permitted under the Contract excavation shall not be battered. The sides of all excavations shall be kept true and shall where necessary be adequately supported by means of timber, steel or other type struts, walling, poling boards, sheeting, bracing and the like.

Excavations shall be kept free from water and it shall be the Contractor's responsibility to construct and maintain temporary diversion and drainage works and to carry out pumping and to take all measures necessary to comply with this requirement.

In the event of soft or otherwise unsuitable ground being encountered at formation level or if the formation is damaged or allowed to deteriorate the Contractor shall forthwith inform the Engineer, shall excavate to such extra depth and refill with compacted granular or other approved fill or C15 concrete (minimum compressor strength 15N/mm²) as the Engineer may require. With respect to the side face of any excavation against which concrete or other work will be in contact the Engineer may require that the net dimensions of the work be increased. The Contractor shall be responsible for the disposal of Surplus excavated material off site, which shall be to a location approved by the Engineer. No excavated material suitable for re- use shall be removed without the approval of the Engineer.

The Contractor shall not deposit excavated materials on public or private land except where directed by the Engineer or with the consent in writing of the relevant authority or of the owner or responsible representative of the owner of such land and only then in those places and under such conditions as the relevant authority, owner or responsible representative may prescribe.

2.7. Excavation in Excess

If any part of any excavation is in error excavated deeper and/or wider than is required the extra depth and/or width shall be filled with Grade C15P concrete or compacted granular or other approved fill to the original formation level and/or dimensions as the Engineer directs. In pipe trenches where the pipe is not bedded on or surrounded with concrete, excess excavation shall be filled

with compacted granular material. Excess excavation in rock

trenches shall be filled with concrete (15N/mm² compressive strength) up to 150mm below the pipe invert.

2.8. Mechanical Excavation

Mechanical excavation shall be employed only if the subsoil is suitable and only in such manner which will allow adequate support of the excavations. The Contractor shall ensure that there are no pipes, cables, mains or other services or property which may be disturbed or damaged by its use.

2.9. Excavation for Pipe laying

The width of trench excavation shall be the minimum required for efficient working after allowance has been made for any timbering and strutting and shall not exceed the widths described in the Contract. At any one spread the maximum length of open trench shall not, without the prior approval of the Engineer, exceed 100 metres.

Trenches in rock for pipes up to 100mm bore shall be excavated to provide a minimum clearance of 100 mm and a maximum of 300 mm around the outside of the pipe and joints. For pipes exceeding 100mm bore the minimum clearance shall be increased to 150mm and a maximum of 400mm.

Where the trench is in rock or rocky ground the Contractor shall excavate the pipe trench to a depth of 150mm below the invert of the pipe and refill with compacted granular fill.

The materials for re-use excavated from trenches shall be stockpiled at the sides of the trench except where this would obstruct any road or footpath and prevent the passage of traffic or pedestrians. In such cases the Contractor shall excavate the trench in such lengths and stockpile the excavated materials at such places as the Engineer may require.

Where excavation for pipe laying is carried out behind thrust blocks on existing pipelines the Contractor shall provide adequate support arrangements to transfer thrusts to the surrounding ground.

2.10. Headings

Excavation for pipes in heading shall be carried out to the approval of the

Engineer and to dimensions which will permit a proper inspection to be made. The heading shall be properly and securely timbered. The pipe shall be laid on a minimum thickness of 150mm of concrete. After the pipe has been laid, jointed and tested the heading shall be filled in short lengths not exceeding 1 metre with Grade C15P concrete or as directed. The heading shall be completely filled with concrete and hard filling shall then be rammed into the concrete at the crown of the heading.

Special precautions shall be taken to prevent a slump in the concrete and to ensure that no slips or falls of the heading or in the ground above or in the shafts can take place.

2.11. Excavation for Foundations of Structures

The Contractor shall give sufficient notice to the Engineer to enable him to inspect and approve foundations in advance of placement of the permanent works. The Engineer may withdraw his approval if work is not commenced within 48 hours or the formation is subsequently allowed to deteriorate.

If the Engineer directs a bottom layer of excavation of not less than 75mm thickness shall be left undisturbed and subsequently taken out by hand immediately before concrete or other work is placed.

Formations which are to receive concrete blinding, or a drainage layer shall be covered with such blinding or layer immediately the excavation has been completed, inspected and approved by the Engineer.

Surfaces against which permanent works are to be placed shall be kept free of oil, water, mud or any material.

No concrete or other materials shall be placed until formations have been approved. Adequate notice shall be given to the Engineer to enable him to examine the formation.

2.12. Rock Surfaces under Concrete Structures

2.12.1. Concrete Placed Directly on Rock

Rock under concrete structures shall be prepared by picking, barring and wedging or other methods which will leave the rock in as sound a condition as may reasonably be expected according to the rock quality.

Rock surfaces shall be thoroughly cleaned by compressed air and water jet or such means as the Engineer may direct before concrete is placed.

2.12.2. Concrete Placed on Capping Layer

Where instructed the rock excavation shall be taken down to a depth of 1.0m below the underside of the structure and the excavation backfilled with capping materials to the required formation level. Capping material shall be granular material. The material shall be compacted in 150mm layers to achieve a density of not less than 95% maximum dry density

at optimum moisture content + 5% to 2% as determined by the BS heavy compaction tests to BS 1377.

2.13. Explosives

The Contractor shall at all times take every possible precaution and comply with the Explosives Laws of Kenya and regulations relating to the handling, transportation, storage and use of explosives and shall at all times when engaged in blasting operations post sufficient warning flagmen to the full satisfaction of the Engineer's Representative.

The Contractor shall also provide a special proper store for explosives in accordance with local regulations and shall provide experienced men with valid blasting licenses, for handling explosives to the satisfaction of the Engineer and the authorities concerned.

The Contractor shall at all times make full liaison with and inform well in advance and obtain such supervision and permission as is required from the Police and all Government Authorities, public bodies and private parties whosoever concerned or affected by blasting operations.

Blasting shall only be carried out on those sections of the Works for which permission in writing shall have been given by the Engineer and the relevant authorities and shall be restricted to such hours and conditions as may be prescribed. Blasting within 10 metres of existing water mains will not be permitted.

Blasting shall be carried out so as not to weaken existing structures or the foundations or ground adjacent to the existing and proposed works. The Contractor shall take all necessary precautions to prevent loss, injury or accident

to persons or property and shall be entirely liable for any accident or damage that may result from the use of explosives.

The Contractor shall submit to the Engineer for his approval a method statement including details of the intended drilling patterns, depths of holes, the amounts of explosives at each location and the method or sequence of setting off that he proposes to use.

2.14. Excavated Materials Suitable for Re-use

In so far as they are suitable and comply with the Specification, materials arising from excavations shall be re-used in the Works.

During excavation, the Contractor shall ensure that all material suitable for re-use are kept separate and set aside and protected as necessary to prevent loss or deterioration.

The materials forming the surface and foundations of roads, road verges, tracks and footways shall when excavated, and if required for further use, be carefully separated. All hard materials shall be kept free from soil or other excavated materials.

During excavation of pipe trenches the Contractor shall ensure that all granular or other approved material suitable for filling around and over pipes shall be kept separate and re- used for this purpose.

Paving slabs, bricks and similar surfaces shall be carefully removed and stacked. Prior to the commencement of excavation the number of badly broken and unsuitable paving slabs, bricks etc. on the line of the excavations shall be agreed with the Engineer.

In verges and other grass surfaces the grass and top soil shall be stripped and separately stacked.

2.15. Backfilling of Excavations

Backfilling shall be thoroughly compacted in layers not exceeding 150mm compacted thickness and by means which will not damage the Works.

Backfilling of reinforced concrete structures shall be with suitable material approved by the Engineer.

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

“Granular material” as backfill is defined as unconsolidated quarry dust, gravel, sand or similar in which the clay or silt content is not predominant. The use of angular crushed stone shall not be permitted.

2.16. Pipe Beddings

Unless otherwise specified granular material for beddings shall consist of aggregate to BSEN 12620 and shall conform to the following grading.

Pipe Nominal Diameter (mm)	Max Size (mm)	Grading (mm)
<50	Sand	N/A
50	10	10 single-size
80	10	10 single-size
100	10	10 single-size
150	15	10 or 14 single-size or 14 to 5 graded
200 to 500	20	10, 14 or 20 single-sized or 14 to 5 graded or 20 to 5 graded
<500	40	10, 14 20 or single-size crushed rock or 14 to 5 graded or 20 to 5 graded or 40 to 5 graded

Granular bedding material where specified shall have a Compaction Fraction not greater than 0.3 as ascertained by the test method described below.

Aggregates for flexible pipes shall consist of sub-rounded or rounded material which will not cause damage to or penetrate the pipe material.

Sand bedding material shall consist of approved local sand which material shall have a Compaction Fraction ascertained by the test method described below of not greater than 0.3. Class A bedding shall consist of Grade C15P concrete bed and surround.

Class A1 bedding shall comprise a 120 degrees cradle of Grade C15P in situ unreinforced concrete under the pipe with selected backfill material to a depth of 300mm above the crown of the pipe.

Class B bedding shall comprise a 180 degrees bed of single-size granular material in accordance with the above table, with selected backfill material to a depth of 300mm above the crown of the pipe.

Class S bedding shall comprise a complete surround of granular material in accordance with the above table to a depth of 150mm above the crown of the pipe.

Class D bedding shall comprise a hand-trimmed natural bottom to the trench with selected backfill material placed around and over the pipe to a depth of 300mm above the crown of the pipe.

Granular bedding and selected backfill material, placed around and to a thickness of 300mm above the crown of the pipes shall be placed simultaneously on both sides of the pipe in

layers not exceeding 150mm thickness and compacted by the use of hand rammers taking particular care to compact the material under barrel of the pipe and around joints.

In trenches where there is a continuous accumulation of groundwater, the trench shall after obtaining the approval of the Engineer, be over-excavated by 150mm and shall be backfilled using compacted granular material in accordance with the above table.

If the quantity of suitable material which can be obtained from the excavations is insufficient, the Contractor shall either screen the excavated material or transport suitable material from other excavated or borrow pits on the Site. In cases where insufficient material exists on the Site, the Contractor shall import suitable material after obtaining the written approval of the Engineer.

2.17. Compaction Fraction Test

2.17.1. Apparatus required:

- i. Open-ended cylinder 250 mm long and 150mm $\pm$ 5mm internal diameter (150mm diameter pipe is suitable);
- ii. Metal hammer with striking face 38 mm diameter and weighing 1 kg.
- iii. Rule.

2.17.2. Method

Obtain a representative sample, more than sufficient to fill the cylinder (viz. about 10kg). It is important that the moisture content of the sample should not differ from that of the main body of material at the time of its use in the trench.

Place the cylinder on a firm flat surface and gently pour the sample material into it, loosely and without tamping. Strike off the top surface level with the top of the cylinder and remove all surplus material. Lift the cylinder up clear of its contents and place on a fresh area of flat surface. Place about one quarter of the material back in the cylinder and tamp vigorously until no further compaction can be obtained. Repeat with the second quarter, tamping as before, and so on for the third and fourth quarters, tamping the final surface as level as possible.

Measure down from the top of the cylinder to the surface of the compacted material. This distance in millimetres divided by the height of the cylinder (250mm) is the Compaction Fraction of the material under test.

To obtain a representative sample about 50kg of the proposed material should be heaped on a clear surface and divided with the spade down the middle into two halves. One of these should then be similarly divided, and so on until the required weight sample is left.

2.18. Selected Backfill Material

Backfill in contact with the pipes shall be selected material and shall not contain large stones, rocks, tree roots or similar objects which through impact or by concentrating imposed loads might damage the pipes. The material shall be capable of being compacted without the use of heavy rammers and should be free of clay lumps or other material larger than 75mm or stones larger than the maximum particle size specified for pipe bedding.

2.19. Backfilling of Pipe Trenches

The trench above pipe bedding level (300mm above the crown of the pipe) shall be filled with the approved back fill material obtained from the trench excavations, free from clay lumps, boulders and rock fragments larger than 150mm.

If the quantity of material which can be obtained from the pipe trench excavation is insufficient, the Contractor shall either screen the excavated material or transport suitable material from other excavations or borrow pits on the Site. In cases where insufficient material exists on the Site, the Contractor shall import suitable material after obtaining the written approval of the Engineer.

The material shall be placed in layers not exceeding 150mm thickness and compacted by the use of rammers to achieve a density of not less than 95% maximum density at optimum moisture content +5% to -2% as determined by the BS Heavy Compaction Test to BS 1377. For trenches in fields and open areas where agreed by the Engineer the trench backfill shall be compacted to obtain a density of not less than 85% maximum dry density at optimum moisture content +5% to -2% as determined by the BS Heavy Compaction Test to BS 1377. The density of the compacted fill shall be determined by the Contractor using the "sand replacement" method as directed by the Engineer.

Before backfilling trenches the Contractor shall obtain approval from the Engineer of the methods he proposes to use and shall demonstrate by means of tests that the specified compaction can be achieved. The method of compaction shall at all times be to the approval of the Engineer.

Where ground water conditions are such that the bedding material would be likely to act as a carrier for ground water from higher or lower ground, the Engineer may instruct flow barriers of suitable selected earth or concrete to be inserted in lieu of bedding material. Such barriers to be erected at reasonable intervals close to flexible joints in the pipe.

2.19.1. Pipe protection by warning marker tapes

All pipes laid shall be protected from future damage arising from excavations. This shall be achieved by use of brightly pigmented detectable pipe marker tapes made from aluminum and polyethylene strips with tensile strength of 50N/mm². The tapes shall be laid above the pipe at depth not exceeding 450mm and not less than 600 above the pipe. They shall be inert to acids and alkalis and retain

their pigmentation and markings for at least 50 years. The contractor shall provide evidence of quality compliance from the manufacturer. The marker tapes shall carry the message specified in the BOQs.

2.19.2. Making Good Subsidence after Backfilling

Backfilling, whether in foundations or in pipe trenches, shall be thoroughly compacted by ramming and any subsidence due to consolidation shall be made up with extra compacted material.

Should subsidence occur after any surface reinstatement has been completed the surface reinstatement shall first be removed, the hollows made up, and then the surface reinstatement re-laid.

Any subsidence that occurs adjacent to the Site of the Works which is attributable to the Contractor's activities shall be reinstated to the full satisfaction of the Engineer.

2.20. Removal of Timbering from Excavations

Timbering shall be removed from the excavations before or during the process of backfilling except in so far as this removal of timber would be likely to cause damage to adjacent property, structures or structure foundations in which event the Contractor shall leave in the excavation such timbering as he considers necessary or as may be ordered by the Engineer.

2.21. Reinstatement of Surfaces

All surfaces whether public or private that are affected by the Works shall be reinstated temporarily in the first instance and when the ground has consolidated fully the Contractor shall reinstate the surfaces permanently.

Temporary reinstatement and permanent reinstatement of all surfaces affected by the operations of the Contractor shall be carried out and maintained to the satisfaction of the Engineer and the responsible authority or owner.

Temporary reinstatement shall be carried out immediately the trenches are backfilled. Permanent reinstatement shall not be carried out until the ground has consolidated completely. The Contractor shall inform the Engineer before carrying out this work. In the event of further settlement occurring after completion of the permanent reinstatement the Contractor shall forthwith make

good the reinstatement to the approval of the Engineer or responsible authority. For the purpose of temporary and permanent reinstatement in bitumen and surfaced roads the surface width of trenches shall be increased by 150mm on each side of the trench for a depth of 75mm to provide a solid abutment for the surfacing material.

Reinstatement of surfaced roads shall be carried out to the approval of the relevant authority. The responsible authority shall have the right to carry out permanent reinstatement at the Contractor's expense. Trenches in open ground shall be reinstated to the condition in which the ground was before excavation was commenced. The final surface of the trench shall be flush with the surrounding ground.

In verges and other grass surfaces and after the backfilling had been thoroughly consolidated the topsoil shall be re-laid rolled and planted with grass or other vegetation as directed by the Engineer as may be necessary and watered until the grass has become well established. Should the planting fail it shall be replanted as required until satisfactory growth is obtained. If at any time any reinstatement deteriorates the Contractor shall restore it to a proper condition immediately.

Should the Contractor not remedy the defect to the Engineer's satisfaction forthwith any remedial work considered necessary may be undertaken by the Employer and/or the responsible authority at the Contractor's expense.

All trees, shrubs and plants shall be carefully transplanted and shall be returned to their original location after the refilling of the excavations. Return of old or mature trees may be waived in cases where the age of the tree makes return impracticable, and approved tree seedlings shall be planted in their place. Topsoil shall be carefully set aside and replaced at the surface of the backfilling.

The trenches shall be refilled and rammed solid as specified in the Contract and shall not be topped up above the original surface level to allow settlement.

If any trench becomes dangerous the Engineer may call upon the Contractor for its reinstatement at three hours' notice and failing this to have the work done by others at the Contractor's expense.

In the case of footpaths the trench shall be refilled and rammed as specified to within 125mm of the surface. A foundation layer of 100mm compacted thickness of approved crushed limestone shall then be laid and compacted. The surface shall be cleaned and primed and the footpath surfacing shall be temporarily

reinstated with 25mm compacted thickness of 14 mm nominal size dense wearing course macadam laid and compacted so as to achieve a dense, smooth and even course surface using a roller of 750 to 3000kg mass. Any kerbs shall be reinstated to their original condition.

The trench surface shall be thus maintained until the end of the Period of Maintenance or permanent reinstatement is ordered by the Engineer. Where permanent reinstatement is ordered by the Engineer the temporary surface and part of the foundation shall be removed to 50mm depth to permit the construction of a tiled or paved surface to match the original surface. An approved tiled or paved surface shall then be laid and bedded on sand or mortar to an even finish.

2.22. Safety of Excavations in Roads

Where the surface of the road (other than that which lies immediately above the trench) is damaged either by the concentration of traffic caused by an open trench, by subsidence or other causes arising from the operations of the Contractor, he shall permanently reinstate the whole of the surface so damaged to its original condition.

The Contractor shall ensure that trenches and reinstatement are maintained in a safe condition and shall take immediate action to remedy any deterioration which renders the works unsafe. If in the opinion of the Engineer any excavation or reinstatement is in a dangerous condition the Contractor shall immediately remedy the defect. Should the Contractor fail to carry out the reinstatement promptly the work any be carried out by others at the Contractor's expense.

2.23. Temporary Reinstatement of Asphalted Roads

In all asphalted or bitumen sprayed roads the trenches shall be refilled and compacted to the underside of the original road surface. A sub-base layer shall then be laid consisting of approved free drainage granular material conforming to the following grading limits:

100% by weight passing 50mm sieve 75-95 by weight passing 25.4mm sieve 40-75 by weight passing 9.51mm sieve 30-60 by weight passing 4.75mm sieve 20-45 by weight passing 2.0mm sieve 15-30 by weight passing 425mm sieve 5-15 by weight passing 72mm sieve.

A base layer shall then be laid consisting of approved crushed limestone material conforming to the following grading limits.

100%	by weight	passing 50mm sieve
60% - 80%	by weight	passing 20mm sieve
25% - 40%	by weight	passing 5mm sieve

9The materials shall have a plasticity index of not exceeding 6%. The materials forming the sub-base and foundation shall be laid in layers, brought to optimum moisture content and compacted to 95% of the maximum dry density as determined by Part 4 Clauses 3.3/3.4 BS 1377:1990.

Prior to application of the temporary reinstatement the surface of the road foundation shall be cleared of all dust, debris and other deleterious matter and shall then be primed with one application of prime coat MC-70 or similar approved. All joints with adjacent road surfacing shall be cut straight and vertical and primed.

The road surfacing shall be temporarily reinstated with 25mm finished thickness of asphaltic concrete. The asphaltic concrete shall be laid and compacted so as to achieve a dense smooth and even surface using a roller of not less than 12 tonne mass.

The surface shall be maintained until the end of the period of Maintenance or until instructions are given for the permanent reinstatement to be carried out. The surface shall not be topped up above the original surface level to allow for settlement.

2.24. Temporary Reinstatement of Unmade Roads

In all unmade roads the trenches shall be refilled and compacted as specified in the Contract to within 150mm of the surface.

The trench shall be surfaced with 150mm compacted thickness of base layer material as specified above.

The surface shall be maintained until the end of the Period of Maintenance and shall not be topped up above the level of the original surface to allow for settlement.

2.25. Permanent Reinstatement of Asphaltic Roads

Where instructions are given that permanent reinstatement is to be carried out then the temporary asphaltic concrete surface and part of the foundation layer shall be removed to a minimum depth of 200mm and the surface of the foundation shall be rolled, all dust and debris removed, joints cut straight and vertical.

The permanent reinstatement shall comprise crushed limestone material to a total compacted thickness of 150mm and the wearing course 50mm compacted thickness of 14 mm nominal size dense wearing course asphaltic concrete. The laying and finishing of the coated macadam shall be carried out so as to achieve a dense, smooth and even surface using a roller of not less than 12 tonnes mass.

2.26. Forming Banks and Filled Areas

The filling to be used in the embankments and filled areas shall be material selected from that arising from surplus excavation (unless otherwise defined in the Particular Specification), the material being placed according to its nature as shall be directed by the Engineer. The fill shall be placed in layers not exceeding 150mm thick, each layer being thoroughly compacted by an approved roller to the satisfaction of the Engineer.

2.27. Restoration of Borrow Areas, Spoil Tips and Quarries

Any spoil tips, quarries or other borrow area developed by the Contractor for the purpose of the Works shall be finished to safe and fair slopes to the approval of the Engineer.

2.28. Top soiling and Grassing

Where required surfaces shall be soiled with fine sifted soil or silt not less than 100 mm compacted thickness which shall be raked and brought to a fine tilth.

Surfaces required to be grassed shall be planted with approved local grass at a spacing of 200mm x 200mm. The grassed area shall be replanted if the first or subsequent operation is

unfruitful or if for any reason the grass is destroyed. Grassed areas shall be watered and attended until the grass has become well established.

The soiling and planting of the grass in slopes shall be carried out immediately the slope is formed and the grass shall be kept weeded and cut until the work is accepted at the time of the Certificate of Completion.

The Contractor shall supply attendance during the Defects Liability Period to ensure that all planted grass is kept weeded and cut, and if necessary watered.

2.29. Free Draining Fill

Free draining fill for use as backing to wall shall consist of sound hard stone or broken rock or concrete derived from demolition of structures. The particles shall be roughly cubiform and shall be between 75mm and 25mm in size. All smaller particles, Dust, rubbish and organic matter shall be excluded.

2.30. Hardcore

Hardcore shall consist of sound hard stone or broken rock or concrete derived from excavations or demolition of structures and shall be graded from 150mm to 50mm in size, except that sufficient but not excessive blinding materials of smaller sizes may be permitted at the discretion of the Engineer.

SECTION 3.

3. CONCRETE WORKS – GENERAL

3.1. Scope

This Specification applies to structural concrete in small structures such as manholes, chambers and superstructure elements of small building works. This specification also applies to concrete in thrust blocks, blinding, supports, fill etc

3.2. Concrete

3.2.1.Classes

This Specification includes 4 grades of concrete

- Grade CI5
- Grade C20
- Grade C25
- Grade C30

The grade refers to the 28 day characteristic strength in N/mm²

3.2.2.Composition

The concrete composition shall generally conform to the requirements of the prescribed mix design, as set out in BS 5328 Tables I and 2. Small quantities of concrete may with the approval of the Engineer be batched in accordance with the Table 3.1 of Nominal Mixes **Table 3.1 Nominal Mixes**

Grade of concrete	Approx. volume of Aggregate m ³ per m ³ concrete		Approx. cement per m ³ finished concrete in bags (each 50 kg)	Remarks
	Fine	Coarse		
CI5	0.450	0.900	5	Aggregate max. size to
C20	0.400	0.875	6	

C25	0.375	0.825	8	be 20 mm. Fine aggregate to Zone M of BS 882 Water not to exceed 28 litres per 50kg of Cement
C30	0.350	0.725	11	

3.2.3. Structural Concrete

Structural concrete shall be Grade C20, C25 or C30, as shown on the drawings. The cement content shall not be less than 320 kg per cubic metre and the water/cement ratio shall not exceed 0.55 (27.5 litres per 50 kg of cement). The slump shall be 50 mm +/- 15mm when tested to BS 1881.

Unless otherwise approved by the Engineer, the fine aggregate shall comply with Zone M or Zone F of BS 882. Coarse aggregate shall be 20 mm max size. The proportions of the mix shall be approximately as shown in the Tables 1 and 2 of BS 5328 but these proportions may be varied to obtain the specified strength requirements. Admixtures may not be used in ordinary structural concrete. A trial mix of the concrete to be used shall be made in the presence of the Engineer's Representative sufficiently in advance of the commencement of concreting to permit the 28 day compression test result of the cubes taken from the mix to be approved by the Engineer's Representatives. 28-day compression cube tests shall be carried out taking one sample for each 20 m³ of concrete placed with a minimum of one sample per day. Three cubes are to be cast from each sample. If more than 5% of test results fall below the specified characteristic strength when tested to BS 1881, adjustments to the mix shall be made in order to obtain the strength required and the Engineer may require concrete already placed to be made good as described in this Specification.

Concrete Strength Test shall be conducted using Six Cube tests as follows;

1. Sample fresh concrete (per BS EN 12350-1)
2. Cast six identical 150 mm cubes from the same batch fill in layers, tamp/compacted with vibrating table or rod, Demould after 16–28 hours, cure in water.
3. Test three at 7 days → check early strength.
4. Test three at 28 days → determine compliance.
5. Report: Dimensions, density, failure mode, strength (load/ Unit area).

3.2.3.1 Class 20/20 Concrete

The Contractor shall use class 20/20 concrete with the following

Characteristics;

Characteristic compressive strength: Minimum 20 N/mm² (MPa) at 28 days, tested on 150 mm cubes (f_{cu} = 20 N/mm²).

Aggregate size: 20 mm maximum nominal size

Nominal/prescribed mix ratio (by volume, common site mix): 1 : 2 : 4 (cement : sand : coarse aggregate/ballast).

3.2.3.2 Blinding concrete grade 15/40

The Contractor shall use blinding concrete grade 15/40 with the following characteristics;

- A Low Strength Concrete mix indicating: 15 = Minimum characteristic compressive strength of 15 N/mm² (MPa) after 28 days of curing (cube strength). Mix Ratios (Cement: Sand: Aggregate 1:3:6) 40 = Maximum aggregate size of 40 mm (coarse aggregate nominal maximum size).

3.2.3.3: Unreinforced concrete Grade 25

The Contractor shall use unreinforced concrete grade 25 with the following specifications; Characteristic strength 25 N/mm² (cube strength at 28 days).

Typical nominal mix 1: 2: 4 (cement: sand: coarse aggregate)

3.2.3.4 Reinforced concrete grade 25/20

The Contractor shall use Reinforced concrete grade 25/20 with the following Specifications:

Grade 25/20 indicates a structural grade suitable for reinforced applications (with steel reinforcement like rebar or mesh);

25 = Minimum characteristic compressive strength of **25 N/mm² (MPa)** after 28 days of curing, measured on **150 mm cubes**. **Nominal/prescribed mix ratio (by volume, common site mix): 1 : 2 : 3 (cement : sand : coarse aggregate)**

20 = Nominal maximum size of coarse aggregate = 20 mm (e.g., crushed stone or gravel passing 20 mm sieve).

3.2.4.Cement

Cement for normal concrete shall be Ordinary Portland or Rapid Hardening cement to BS 12 or shall be CEMI-32.5, CEMII-32.5 or CEMIV-32.5 or higher strength grade in accordance with Kenya Standard KS 1725 Part 1 and Part 2. Cement for Sulphate resisting concrete shall be Sulphate resisting cement to BS 4027. Cement which is not fresh and dry before mixing shall not be used in the Works.

3.2.5.Water

Water shall be potable

3.2.6.Aggregates

Fine aggregate shall be clean natural sand. Coarse aggregate shall be crushed stone, washed gravel or other inert granular material as approved by the Engineer.

All aggregates shall comply with the requirements of BS 882 and grading curves shall be provided for all aggregates used.

3.3. Reinforcement

Reinforcement shall comply with BS 4449 and shall be bent in accordance with BS 4466. Fabric reinforcement shall be made from cold-drawn high tensile steel and shall comply with BS 4483. Reinforcement which is rusted shall be wire brushed before use to remove mill scale.

- **3.3.1 High tensile/high yield (structural grade)
T16.**
- **3.3.2. High tensile/high yield (structural grade)
T12.**

3.4. Formwork

3.4.1.Requirements

Formwork shall be accurately formed and shall be of sufficient strength and rigidity as to carry the weights and pressures of the concrete without deformation. It shall be tight so as to avoid the loss of grout and shall be clean

and free from damage.

"Rough Finish Formwork" shall consist of sawn boards or sheet metal panels and shall only be used where specified in the Bill to produce a rough finish.

"Fair Finish Formwork" shall produce a high standard of finish. Where not otherwise specified in the Bill of Quantities this formwork shall be used throughout the Works. It shall consist of wrought timber boarding 40 mm thick tongued and grooved, or framed plywood, and arranged in a uniform pattern.

3.4.2.Striking and Removal of Formwork

Striking of formwork shall be carried out having regard for the climatic conditions prevailing, and shall be 'undertaken at the sole risk of the Contractor. Where premature removal of formwork takes place and deformation is apparent, with or without distress in the concrete, the work shall be made good as described in this Specification. The following striking' times are included as a guide for normal conditions and shall be treated as a minimum requirement:

Suspended Slabs	(props left under)	5 days
Ditto	(props removed)	10 days
Beam soffits	(props left under)	9 days
Ditto	(props removed)	19 days
Sides of beams, walls and columns		1 day

All exposed concrete arrises are to have 20mm x 20mm chamfer unless otherwise shown on the drawings.

3.5. Concreting

3.5.1.Requirements

The finished concrete shall be dense durable and free from cracks and honeycombing.

3.5.2.Mixing, Transporting and Placing

All concrete shall be made in a mechanical mixer. Concrete shall be placed within 30 minutes of completing the mixing or agitation. Mixing may be continued in the mixer or agitator up to a maximum period of 90 minutes and for not less than the period required to achieve an even consistency of the mix. All concrete shall be compacted by a mechanical vibrator and a slump test shall be carried out on each batch mixed, unless otherwise approved by the Engineer's Representative.

3.5.3.Concreting in difficult weather conditions

Concreting during hot or cold weather conditions shall comply with the established requirements of good practice. During wet weather adequate covering shall be provided to both materials and concrete.

3.5.4.Curing

All concrete shall be properly cured for 7 days, by wetting or by use of an approved curing membrane.

3.5.5.Finishes to Concrete

All exposed faces of concrete shall be hard, smooth and free from honeycombing and other blemishes. All projections shall be rubbed down with carborundum stone. The normal finish to slabs and screeds, unless otherwise specified, shall be formed by wood floating the accurately leveled or screeded surface.

3.5.6.Making Good

Any section of the work which, in the opinion of the Engineer, does not conform to the requirements or clear intent of this Specification, or to the requirements of established good practice, shall be made good or removed and replaced as directed by the Engineer at the expense of the Contractor.

3.6. Ready Mixed Concrete

Ready mixed concrete shall comply with the requirements of this Specification and to those other requirements of BS 5328 which do not conflict with the Specification. Granolithic Concrete

Granolithic concrete shall conform to the recommendations laid down in the "Specification for Granolithic floor toppings laid on in-situ concrete" as published by the Cement and Concrete Association with special reference to monolithic construction.

3.7. Concrete Benching

Concrete benching shall consist of structural concrete, as herein specified, placed to a low workability and finished while still green with 50 mm Grade C25 fine concrete using a maximum aggregate size of 10 mm and steel trowelled to a smooth dense finish to the concrete contours.

3.8. Precast Concrete Units

3.8.1.Requirements

Precast concrete units, unless otherwise stated, shall be obtained from an approved manufacturer and shall be true to dimension and shape with true arisses and with perfectly smooth exposed faces free from surface blemishes, air holes, crazing and other defects, whether developed before or after building-in. They shall comply with the appropriate BS. In addition, the following requirements particular to the various units shall be complied with:

3.8.2.Kerbs

Precast concrete kerb shall conform to BS 340, except that coarse aggregate shall conform to BS 882. Fine aggregate shall consist of sand resulting from the natural disintegration of rock. Approved air-entraining agents may be permitted to be used providing that approved adjustments are made to the mix with regard to water and fine aggregate proportions. In such cases the moisture absorption limits set out in BS 340 may be neglected subject to the concrete satisfying an approved freeze-thaw test based on thirty cycles of exposure.

3.8.3.Flags

Flags shall conform to BS 368

3.9. Other Blocks

Blocks used for building work shall conform to BS 6073/2028.

SECTION 4

4. PIPELINES, PIPEWORK

4.1. General

4.1.1. Equivalency of Goods, Materials and Plant

Wherever reference is made in the Contract, including Specifications, Drawings and Bill of Quantities, to specified manufacturers or suppliers for the supply of goods, materials and plant for the Works, goods, materials and plant from no alternative manufacturers and suppliers will be permitted, unless otherwise expressly stated in the Contract, providing these other goods, materials and plant are substantially equal or of a higher quality than those of the specified manufacturer or supplier and are approved in writing by the Engineer. Differences between the specified goods, materials or plant and the proposed alternative shall be described in writing by the Contractor and submitted to the Engineer, together with such manufacturer's or supplier's technical literature and samples as the Engineer may reasonably require. At least 28 days prior to the date when the Contractor desires the Engineer's consent. In the event the Engineer determines that such proposed alternative goods, materials or plant do not ensure substantially equal or higher quality, the Contractor shall obtain the goods, materials or plant from the manufacturer or supplier specified in the Contract.

4.1.2. Materials

Any material which will come into contact with potable water or water to be used for potable supply shall comply with the UK regulations on the use of materials for potable water supply. Water Supply (Water Quality) Regulations 1989 and 15th Statement of the Department of Environment Committee on Chemical and Materials of Construction for use in public water supplies and swimming pools, published by the Department of the Environment, UK or national standards adopted for use in Kenya.

4.1.3. Approval

As soon as possible after commencement of the Contract, the Contractor shall submit to the Engineer for his approval a list of his proposed suppliers, sources of materials and proposed standards. No materials, plant or equipment shall be procured for the Contract without first obtaining the Engineer's approval. Samples of materials shall be submitted to the Engineer for approval as required

by the Engineer. Materials subsequently supplied shall conform to the quality of the samples which have been approved by the Engineer. No standards, method of manufacture or specification shall be changed without the approval of the Engineer. Where possible, plant shall be supplied to the same standards or to compatible standards.

The Contractor shall provide secure storage for all samples submitted to the Engineer.

4.1.4.Dimensions

Plant and materials shall be supplied to the general arrangements and dimension, or to suit the dimensions, shown on the Drawings or otherwise indicated in the Contract. Where no such dimensions are shown the Contractor shall be responsible for sizing the Plant. Any redesign, extra design, additional construction or any other costs resulting from the use of Plant to other arrangements or to other dimensions shall be the responsibility of the Contractor.

4.1.5.Packaging and Protections

All items shall be adequately crated or packaged to withstand damage and prevent deterioration due to shipping, handling and storage. The methods of protection and shipping shall be to the approval of the Engineer.

4.1.6.Marking

All Plant shall be marked in accordance with Clause 5 of BS EN 545 and Clause 37 of BS 5163. Before shipping, all items shall be clearly marked. Crates or packages shall be marked on two sides with indelible paint with the name of the project, the Employer and the Contract number shall bear marks indicating the contents.

4.1.7.Receipt, Storage, Handling and Transportation

Plant, equipment and materials shall be stored in such a manner as to preserve its quality and condition to the standards required by the Contract. The Engineer shall refuse to accept or shall reject any materials of Plant that in his opinion is defective or otherwise fails to comply with the standards required by the Contract. All such defective items shall be removed from the Site as directed by

the Engineer. Repairs shall be carried out in accordance with procedures approved by the Engineer and shall be completed to the Engineer's satisfaction.

4.1.8.Manufacturer's Certificates

The Contractor shall furnish the Engineer with a manufacturer's certificate conforming compliance to the specification in respect of all items of Plant, equipment and materials. The original and one copy of the manufacturer's certificate shall be delivered to the Engineer not later than 14 days prior to the intended date of delivery of the item to Site.

4.1.9.Proprietary Materials

Proprietary materials shall be supplied in suitable containers and in appropriate batch sizes for the work to be undertaken. The containers shall be marked with the following information:

- i. Storage instructions
- ii. The manufacturer's name
- iii. Shelf life and dates of manufacture
- iv. Material identification
- v. Batch reference number
- vi. Net weight
- vii. Mixing instructions
- viii. Any warnings or precautions concerning the contents and their safe use.

The Contractor shall supply with each consignment of proprietary material delivered to the Site, certificates furnished by the manufacturer or his agent stating:

- i. The manufacturer's name and address
- ii. The agent's name and address where applicable
- iii. Material identification
- iv. Batch reference numbers, size of each batch and the number of containers in the consignment
- v. Date of manufacture.

4.1.10. Rejected Materials

Should any item of plant, materials or manufactured articles be in the judgment

of the Engineer, unsound or of inferior quality or in any way unsuited for the purpose in which it is proposed to employ them, such items, materials or manufactured articles shall not be used upon the Works but shall be branded, if in the opinion of the Engineer this is necessary, and shall forthwith be removed from the Site.

4.2. Samples and Storage of Materials

Where required by the Engineer the Contractor shall submit to the Engineer for approval samples of pipes, fittings and materials prior to procurement. The Contractor shall only store pipe, fittings and other material at places approved by the Engineer and shall at all times

provide adequate supervision and watchmen to prevent theft or damage. Any loss or damage incurred will be the Contractor's responsibility.

Pipes shall not be stacked higher than recommended by the manufacturer. The area on which the pipes are to be stacked shall be free draining, the grass or other vegetation shall be kept cut and suitable timber cradles shall be provided on which the pipes shall be laid. End stops to all stacks shall be provided.

Fittings and valves shall not be stacked more than one tier high and they shall be supported off the ground by suitable timbers.

Air valves, rubber joint rings, gaskets, bolts and similar fittings and materials shall be kept in approved locked premises and such fittings and materials shall not be distributed to the trench side until immediately prior to laying, fitting, jointing or assemble thereof. All rubber joint rings and gaskets must be stored in a cool damp location and all fittings and materials shall at all times be stored in the shade under cover and protected from the weather to the satisfaction of the Engineer.

4.3. Flanges

Flanges shall be faced and drilled to conform to the dimensions specified in BS 4504. Flanges shall be compatible with the pressure rating of the adjacent pipe work or as stated on the drawings. Bolts, nuts and washers (two washers per bolt) shall be to BS EN 1092-3; 2003. No bolt shall project less than two full threads beyond its nut after tightening. In no circumstances shall the shortening of excessively long bolts by cutting be allowed.

Gaskets shall comply with replaced by BS EN 1514 (1997) and replaced by BS EN 681-2

(200) and BS 681-1 (1996) Type W. Flanges shall be painted with two coats of epoxy resin paint. Puddle flanges shall be fitted to all pipe work passing through water-retaining structures and manholes greater than 2.5m deep.

4.4. Mechanical Couplings

Unless otherwise specified or shown in the Drawings pipes and fittings shall be supplied with flexible joints. Mechanical couplings shall be of the Dresser, Viking Johnson type without a centre register. Joints rings used shall be of the ethylene propylene rubber (EPDM) or other material approved by the Engineer. All mechanical couplings and flange adapters including nuts, bolts and washers shall be supplied with 'Rilsan' nylon thermoplastic polyamide applied by fluidized bed dipping or similar approved.

4.5. Materials for the Assembly of Flexible Joints

Lubricant shall be of a kind not conducive to the growth of bacteria and shall have no deleterious effects on either the joint rings or pipes. Lubricants for water supply shall not impart to water, taste, colour, or any effect known to be injurious to health.

4.6. Ductile Iron Pipes

4.6.1.General

Ductile iron pipes and fittings for water supply shall comply with BS EN 545 (1995). Pipes and fittings shall have spigot and socket joints unless otherwise specified. Pipes shall be class K9. Spigot and socket flexible joints shall be of the push-fit type with gaskets of ethylene propylene rubber (EPDM). The Contractor shall supply 5% of the straight pipes suitable for cutting on site and these shall be clearly marked.

4.6.2.Corrosion Protection

Pipes and fittings shall be protected externally with an extruded polyethylene or polyurethane coating complying with DIN 30674 Part 1. Pipes and fittings shall be lined internally with centrifugally applied cement mortar and complying with DIN 30674. Joint areas shall be coated with epoxy or polyurethane to DIN 30674. All lining and coating materials shall be approved for contact with potable water

by an internationally recognized body like the Drinking Water Inspectorate of UK.

4.7. Galvanised Steel Pipes

Galvanized steel pipes shall be medium duty manufactured to BS 1387.

4.8. Steel Pipes

4.8.1.General

Steel pipes shall be manufactured to BS EN 10224 or AWWA C200 and shall be suitable for the pressure ratings required by the Contract. Fittings shall conform dimensionally to BS EN 10224, AWWA 208-59 or AWWA M11. Unless otherwise specified or necessary to meet the requirements of the Contract steel pipes shall be manufactured as follows:

- a. DN300mm and below shall be manufactured to minimum of Grade L235 or API 5L Grade B
- b. DN350mm and above shall be manufactured to a minimum of Grade L275 or API 5L Grade X42.

The pipes and fittings of diameter 600mm or less shall be supplied with push-fit spigot and socket type joints with integral gasket of EPDM rubber or similar to BS EN 10224 or BS CP 2010. Pipes greater than 600mm shall be supplied with ends cut square suitable for use with flexible couplings and the external weld ground back sufficiently.

The Contractor shall supply 5% of the straight pipes as half-length pipes (not exceeding 6m). Each pipe shall be supplied complete with a coupling for jointing.

4.8.2.Corrosion Protection

Steel pipes and fittings shall be protected externally at the manufacturer's works with fusion bonded epoxy resin in accordance with AWWA C213. Pipes greater than 600mm and all fittings shall also be lined internally with fusion bonded epoxy to AWWA C213. Pipes 600mm or less shall be lined with cement mortar to AWWA C205 or BS EN 10298. All lining and coating materials shall be approved for contact with potable water by an internationally recognized body like the Drinking Water Inspectorate of UK.

Where required by the Bills of Quantities, the Supplier shall also price for the

provision of an alternative 3LPE coating to DIN 30670 or AWWA C215 of a triple wrap system of fusion bonded or sprayed epoxy primer, an intermediate polymer adhesive layer and an extruded high- density polyethylene coating in general conformance with ISO/DIS 21809-1 Class B as appropriate.

4.9. Glass Reinforced Plastic (GRP) Pipes and Fittings

Glass reinforced plastic (GRP) pipes and fittings for sewers shall be high stiffness and shall comply with the relevant provision of BS 5480. The minimum pipe stiffness shall be 5,000 N/m².

Pipes and fittings shall be marked in accordance with Clause II g. BS 5480.

Pipes shall only be cut by techniques which can be shown not to impair the pipes pressure regression performance. Where any pipe is cut the exposed fibres at the cut pipe end shall be resealed to prevent potential long term degradation. Methods of cutting and resealing exposed fibres shall be submitted to the Engineer for Approval. Elastomeric sealing rings and foils shall comply with BS EN 681.

On delivery to site and immediately prior to installation each pipe shall be visually inspected both externally, and where possible, internally for damage such as star cracking of the gel coat layer. Where any damage extends through the pipe wall the pipe shall be rejected or the

damaged section cut out and replaced in accordance with repair methods approved by the Engineer. If in the Engineer's opinion the pipe is not suitable of repair it shall be rejected and removed from site.

4.10. uPVC Sewers and Pressure Pipes and Fittings

Unplasticised PVC pipes and fittings for water supply pressure pipes shall comply with British Standards 3505 current but also superseded by BS EN 1452 and 4346. They shall be obtained from an approved manufacturer and shall be minimum pressure rated (14 bars) unless otherwise stated.

Unplasticised PVC pipes and fittings for gravity sewers and drains shall comply with British Standards 4660 or 5481 and shall be obtained from an approved manufacturer. Restrained rubber ring type push fit flexible joints shall be used unless otherwise stated. Solvent weld joints will not normally be permitted. Pipes and fittings shall be protected from the direct rays of the sun at all times by

means of reflective cover sheets.

4.11. Concrete Pipes Bends and Junctions

Concrete pipes bends and junctions for use in sewers shall be made with Sulphate-resisting cement. Pipes, bends and junctions shall conform to the requirements of BS 5911 for the particular class of pipe required to be used. The internal dimensions shall be true and regular and the internal surface smooth and free from surface blemish. The actual diameter of the pipe shall be not less than the nominal diameter. All joints shall be of the gasket type with flexible spigot and socket approved by the Engineer. Gaskets shall be Elastomeric complying with BS EN 681.

The main pipe and branches of all junctions shall be of the same strength classification and shall have the same internal dimensions as the pipes with which they are to be used.

The pipes, bends and junctions delivered to the Site shall be certified by the pipe manufacturer to have complied with BS 5911, or other approved standard and one copy of the certificate shall be delivered to the Engineer before the goods are unloaded.

Unless otherwise specified pipes are required to be of Extra Strength; they may, unless otherwise specifically called for, be reinforced either with cast-in steel or by an external wrapping of Fibre glass and resin, applied by an approved manufacturer.

The Contractor shall provide all facilities for and shall carry out jointly with the Engineer (if so required) a full visual inspection of all pipes, bends and junctions for manufacturer's

defects and other faults or damage. Before any pipe, bend or junction is laid it shall again be carefully examined and sounded with a wooden mallet. Any pipe found to be cracked or otherwise defective shall not be used on the Works.

Concrete pipes shall be internally coated with a 100 percent solids coal tar epoxy lining 70 percent minimum epoxy content. Coat thickness 300 micron minimum.

4.12. Polyethylene Pipes and Fittings

4.12.1. General

Polyethylene pipes up to nominal size 63mm for below ground use shall be coloured blue and comply with the relevant provisions of BS 6572. Polyethylene pipes shall be High Density Polyethylene (HDPE) ultra-violet protected, black with coloured blue strips running the entire length suitable for the working pressure indicated in the Bill of Quantities (BOQ) bars.

The pipes shall be clearly and indelibly marked in a repeated pattern spaced at one (1) meter to show the name of the manufacturer, diameter, pressure rating, Standard Dimension Ratio (SDR), material grade, date of manufacture, etc.

House connection pipe work downstream of the manifold shall be PE80; all other HDPE pipe work shall be PE100.

4.12.2. Joints

Unless otherwise specified or approved by the Engineer polyethylene pipes shall be butt fusion or electrofusion welded. Where the latter is used, the fittings involved are deemed to be included in the rate for pipe laying. Joints between polyethylene pipes supplied from different manufactures or not manufactured from the same grade of polymer shall only be jointed by electrofusion or by push fit mechanical couplings. Mechanical couplers and compression type fittings shall incorporate a serrated internal liner to support the pipe against compression loads exerted by the fitting and to prevent pullout under axial load.

Butt or socket fusion joint techniques shall only be applied between pipes supplied from single source and manufactured from the same grade of base polymer. Fusion welding of polyethylene pipes shall only be undertaken by skilled operatives using appropriate specialized tooling. Pipes to be jointed shall be free from contamination and care shall be used to protect fusion jointing operations from wind and against the effects of inclement weather. Mechanical jigs or other approved methods shall be used to ensure correct

alignment of the pipe when making butt fusion joints. Details of fusion welding procedures including details of tools, operatives, materials and method statements shall be submitted to the Engineer for approval prior to any jointing.

Steel and iron pipe fittings shall comply with the relevant provision of BS EN 545 (1995) replaced by BS EN 10224 but also current.

4.13. Gate Valves

4.13.1. General

Valves for normal duty on water pipelines with pressure ratings up to PN25 shall be key operated cast iron flanged gate valves for waterworks purposes generally complying with the requirements of BS 5163 (Type B). All Gate Valves shall be supplied with a 10 year manufacturer's warranty.

Cast iron gate valves for pressure ratings to PN14 shall be cast iron flanged valves complying with BS 5150 replaced by BS EN 1171 (both BS 5150 and BS 5151) or cast iron parallel slide valves complying with BS 5151.

Butterfly valves for pressure ratings of up to PN14 shall be double flanged wafer type butterfly valves complying with BS 5155.

Unless otherwise specified valves for use on steel pipes shall be flanged, where butt-weld ends are specified valves shall comply with BS EN 1984, or BS EN 13709.

A bypass with gate valve forming an integral part of the valve shall be provided to all high- pressure lines.

4.13.2. Wedge Gate Valves for Manual Operation

Valves up to and including DN 300 shall be of the resilient seal type and valves larger than DN 300 shall have metal seals.

Spindles shall be of the non-rising type and screwed so as to close the valves when rotated in the clockwise direction. The direction of closing shall be clearly cast on the valve cap or hand wheel as appropriate. The valves shall be constructed of the following materials:

body	- cast iron;
spindle	- forged bronze or stainless steel;
metal faces and seal	- gunmetal.

The valves shall be suitable for the unbalanced head as specified or indicated in the schedules.

Suitable gearing and anti-friction devices such as ball bearing thrust collars

shall be provided as necessary to enable opening and closing by manual operation at the pressure stated, using an effort no greater than 26kg on the tee key or hand wheel supplied. Hand wheels shall not exceed 500mm diameter. A bypass with gate valve forming an integral part of the valve shall be provided where recommended by the valve manufacturer for the pressures specified. Gearing on valves of DN 300 and less shall be enclosed in a sealed gearbox suitable for buried installation and operated with a tee key. Except where shown in the Drawings, all valves exceeding DN 300 shall be provided with bevel gearing and hand wheels. Valves to be used for washouts and isolating air valves shall have screwed seats.

Extension spindles shall be galvanized or stainless steel adequately supported with cast iron brackets, and of sufficient diameter to prevent any whiplash effect through twisting when being used to operate the valves. The spindles shall be capped for key operation. Valve caps shall be fitted with hexagonal set screws.

Valves shall be coated with an approved epoxy complying with DIN 30674. Keys for valve operation shall be of sufficient length so that the valves can be operated by a man standing, but shall not exceed 1.2m in length, and shall have a detachable cross bar.

4.14. Butterfly Valves

4.14.1. General

Butterfly valves shall conform to BS EN 593. All Butterfly Valves shall be supplied with a 10- year manufacturer's warranty.

4.14.2. Construction

Butterfly valves shall have a high-grade cast-iron body to BS EN 1561 designed to the specified working and test pressures. The pressure rating valve shall be cast in the valve body. The disc shall be of high-grade cast iron to BS EN 1561 or nodular cast iron to BS 2789 to the defined working and test pressures. It shall have a convex shape designed to achieve low head loss characteristics. The valve shafts shall be of stainless-steel operating in self-lubricating bushes in the body.

The valve seat shall be of gunmetal to BS 1400. The sealing ring shall be a renewable Ethylene Propylene Diene Monomer (EPDM) rubber attached to the disc edge by a sectional bronze retaining ring to form a resilient and durable seal.

The valves shall be fitted with hand wheel actuators not exceeding 500mm diameter incorporating gearing to allow opening and closing by manual operation at the pressure stated using an effort no greater than 36kg on the hand wheel supplied.

In all cases the gearing shall be designed to close the valve, from fully open to fully closed in a period of not less than ten minutes with this effort. Actuators shall be designed so as to close the valves when the hand wheel is turned in a clockwise direction; the direction of closing shall be clearly cast on the hand wheel. Position indicators shall be fitted to all actuators.

Where required valves shall be electrically actuated with a manual override. Remote actuation shall be provided with a visual indication of valve open, valve closed and percentage opening together with fault indication.

4.14.3. Valve Performance

A performance curve, relating percentage valve travel, open area and discharge coefficient shall be submitted to the Engineer. The head loss coefficient with valve fully open shall be defined.

4.14.4. Testing

All valves shall be tested in accordance with BS EN 593 and pressure and material test certificates shall be submitted to the Engineer for approval.

4.15. Air Valves

Air valves shall be:

- i. Controlled Air Transfer Technology (anti shock, anti-surge) air release valves capable of venting bulk air discharge and high velocity air discharges
- ii. Air valves shall be supplied with an independent isolating butterfly valve (BV) which permits the complete removal of the air valve from the main, without affecting the flow of water in the main.
- iii. Each air valve assembly shall be suitable for connection to a flange on the pipeline.
- iv. At the connection between the air valve and its isolating valve a BSP tapping shall be made suitable for fitting of a pressure gauge. All tapping shall be sealed by a brass plug and copper compression ring gasket.

- v. Air valves shall operate automatically and be constructed so that the operating mechanism will not jam in either the open or closed positions.

4.16. Non-Return Valves

4.16.1. Swing Check Valves

Non-return valves shall be suitable for waterworks purposes and shall be manufactured to comply with the general requirements of BS EN 12334. They shall be double flanged type, non-slamming and recoilless on flow reversal.

Valves of DN 700 and larger shall be of the multi-disc type or tilting disc type. The valves shall have a high grade cast iron body and cover to BS EN 1561 Grade 220/260 with gun metal nickel bronze alloy door seating. The hinge pin shall be of stainless steel carried on non- corrodible bearings.

4.16.2. Nozzle Check Valves

Nozzle check valves shall be slam free closing with a streamlined cross section as manufactured by Mannesmann Demag or similar.

4.17. Flow Control Valves

Flow controls unless otherwise specified shall be butterfly valves. They shall be installed complete with a headstock and position indicator showing the degree of opening.

4.18. Pressure Reducing Valves

Pressure reducing valves shall automatically reduce a higher inlet pressure to a steady lower downstream pressure regardless of changing flow rate or varying inlet pressure. The valve shall be a hydraulically operated pilot controlled diaphragm type, globe or angle valve. The Kv loss factor of the standard valve throttled to 5% opening should be less than 3% of the Kv factor of the fully open valve. This data should be backed by a hydraulic test report. All valve components shall be accessible and serviceable without removing the valve from the pipeline. stainless steel nuts and bolts shall be used in assembly of the PRV for corrosion protection.

The critical cavitation coefficient of the PRV will be Less than 1.5. The minimal upstream opening pressure should be at least 5 m pressure. The minimal pressure differential for valve closure should be less than 2 m pressure.

The downstream pressure in steady-state conditions should have an accuracy of ± 0.5 m pressure (0.05 bars) of the set-value at high, as well as near-zero demand flow rates.

The valve should regulate to a steady, pre-set downstream pressure, regardless of flow or supply pressure variations. The gain of the valve in low travel should be so that the $K_n/K_v < T_n/T_o$ (K_n is the K_v at travel T_n . T_o is the complete valve travel). The main valve shall have a single removable seat and a resilient disc.

4.19. Ball Float Valves

Ball float valves which are to be installed within reservoirs shall be the delayed action type to eliminate inflow at small valve openings. They shall be fitted with a stilling chamber, auxiliary float valve and inlet bellmouth with regulating valve. The main valve shall be fitted with a long actuating lever to provide a long float travel for slow valve closure.

Valves shall be of the right angle pattern type with flanged inlet and have a resilient synthetic rubber disc which forms a drop tight seal against a removable seat insert. Valves shall be free of cavitation and vibration under the specified working conditions. Flanged tapers shall be provided on the inlets as necessary to suit the size of valves proposed.

Valves shall be capable of withstanding the maximum static pressure and of passing the maximum flow rate shown. Orifice plates shall be provided as necessary to absorb excess working pressure at the initial flow rates indicated.

The pressure rating of the valve shall be cast into the body of the valve.

4.20. Constant Flow Valves

Constant flow valves shall maintain a constant rate of flow regardless of fluctuations in upstream pressure.

Valves shall be hydraulically operated, diaphragm actuated globe pattern. They shall have a resilient synthetic rubber disc which forms a drop tight seal against a removable seat insert. The diaphragm assembly and valve stem shall be fully guided at both ends by bearings in the valve cover and valve seat. The diaphragm shall consist of nylon fabric bonded with synthetic rubber. Packing glands and stuffing boxes are not permitted and there shall be no pistons operating the valve or pilot controls.

The pilot control shall be direct acting diaphragm valve designed to close when the actuating differential increases beyond the spring setting. The actuating differential pressure shall be produced by a thin edged orifice plate installed in an orifices flange downstream of the valve. Any necessary repairs to the valve shall be accomplished without removing the valve from the main.

Valves shall be sized to pass the maximum continuous flow stated on the drawings at the working pressure given. The pressure rating of the valve shall be cast into the body of the valve.

4.21. Surface Boxes and Chamber Covers

Surface boxes and chamber covers shall be either Reinforced Concrete or Polyresin. Surface boxes over gate valves shall be hinged and chained and shall generally comply with BS 5834.

In roads, tracks, verges: Heavy duty with 150 x 150mm nominal clear opening.

In fields and areas subjected to light wheeled or pedestrian traffic: Medium duty with 150 x 150 mm nominal clear opening.

Surface boxes for hydrant chambers shall have a 150 x 150mm clear opening and shall comply with BS 750 and shall be suitable for heavy traffic loading.

Covers to air valve and other chambers shall be to the dimensions and loading requirements shown on the Drawings or as stated in the Bill of Quantities.

Covers shall be suitable for the following maximum safe centre static loads:

Light duty	-250kg
Medium duty	- 1500kg
Heavy duty	- 5000kg

Where applicable, covers shall comply with BS EN 124 or other appropriate Standard. Lifting keys shall be provided for each type surface box or cover supplies. One set of keys shall be provided for every ten surface boxes or covers subject to a minimum of ten sets of keys or the actual number of covers if less than ten.

4.22. Gully Gratings and Frames

Road gully gratings and frames shall be of approved type and manufacture in cast Grey Ductile Iron and shall be of Heavy Duty Non-rocking Pattern designed for wheel load of 11.5 tonne and generally in accordance with BS EN 124. Single gullies of nominal size 1050mm x 750mm. Inlet gratings of other plan dimensions shall have a minimum water way area of 49% of the total inlet grating area.

Gully frames shall be set in cement mortar and haunched with Class C25 concrete. It shall be the Contractor's responsibility to establish the finished road levels from the appropriate authority and fix the gratings accordingly.

4.23. Manhole Safety Chains

Mild steel chain shall be 8 mm nominal size Grade M (4) non-calibrated chain, Type 1, complying with BS withdrawn. After manufacture, mild steel safety chains shall be hot dip galvanized in accordance with BS EN 124.

4.24. Manhole and Chamber Access Covers

The manhole and chamber access covers shall comply with BS 497 Part 1 and be obtained from an approved manufacturer and shall be to the internal minimum clear opening as detailed in the Contract.

All manhole and chamber access covers in road shall be to an approved Heavy Duty pattern and in footpaths shall be medium/heavy duty unless otherwise specified. The frame and lid shall have key holes formed with sealed pockets underneath to prevent ingress of sand, grit and surface water and shall be of an approved non-rocking pattern. The covers and frames shall have accurate seating faces to prevent rocking and the ingress of sand or water, and it shall be tight fitting to resist overflow conditions or unauthorized removal. The seating faces shall be coated with graphite grease before installation of the cover.

A supply of keys for use with every type of manhole cover and surface box shall be handed over by the Contractor at the completion of the Contract on the basis of one set of keys for each 50 covers or part thereof.

Manhole and chamber cover frames shall be set in cement mortar and haunched with Class C30/10 concrete and shall be set to the camber or fall of the finished road surface. It shall be the Contractor's responsibility to establish the finished

road surface levels from the appropriate authority and to fix the covers accordingly.

4.25. Manhole Step Irons

Manhole step irons shall be of galvanized malleable iron and shall conform in all particulars to BS EN 13101.

SECTION 5.

5. PIPELINE CONSTRUCTION

5.1. General

This section covers the installation of all types of gravity flow pipelines. The pipelines shall be constructed in accordance with BSCP 2010

5.2. Pipes and Fittings

Pipes and fittings shall be of the type shown on the Drawings and shall comply with the following standards and requirements:

5.2.1. Concrete and Clayware and Fittings

Concrete and Clayware pipes and fittings shall comply with the appropriate standards listed below:-

BS65 BS 1194	Clay drain and sewer pipes and fittings Concrete porous pipes for under drainage Clayware field drain pipes
BS 1196	
BS 5178	Prestressed concrete pipes for drainage and sewerage
BS 5911	Concrete cylindrical pipes and fittings

5.2.2. Asbestos Cement Pipes and Fittings

Asbestos cement pipes and fittings shall comply with BS 3656

5.2.3. Steel cast Iron and Ductile Iron Pipes and Fittings

Steel and ductile iron pipes and fittings shall comply with the following standards:

BS 437	Cast iron and socket pipes and fittings
BS 534	Steel pipes and specials for water and sewerage
BS 4772	Ductile iron pipes and fittings

Steel pipes which are to be welded shall have the ends prepared by the manufacturer to suit the type of welded joint to be used.

5.2.4. Unplasticised PVC and GRP Pipes and Fittings

Unplasticised PVC pipes shall comply with BS 4660 or BS 5481 as applicable for drain pipes.

GRP pipes and fittings shall comply with BS 5480.

5.3. Topographic Surveys

Topographic surveys along pipeline routes shall be either: -

- Plan and profile surveys, or
- Line and level traverse surveys, As instructed by the Engineer.

Plan and profile surveys shall cover a strip of 10.0m wide centrally on the proposed centre line of the pipeline. The survey shall be carried out in accordance with the specification detailed in Clause 106.

Line and level surveys shall comprise a traverse line along the centre line of the pipeline as established by the Engineer.

5.4. Handling and Transport of Pipes and Fittings

The loading, transporting, unloading and handling of pipes and fittings shall be carried out such that no damage is caused, all in accordance with the recommendations of the manufacturer and to the approval of the Engineer. The use of lifting hooks is not permitted. Pillows shall be provided between lashing (ropes, wires or chains) and the pipes. All cradles and lashings shall be of such widths as to prevent damage to the coating of the pipe, or distortion of the pipes.

Valves and fittings shall be transported in timber packing and where possible in the manufacturer's original packaging.

Protective cover and other protective materials provided by the manufacturer shall not be permanently removed until immediately prior to installation.

In the event of any damage being caused to a pipe, the Engineer shall determine whether damaged piece shall be replaced or repaired. Repair to coating only shall be allowed and shall be as directed by the Engineer.

In all instances when along trench sides, ferrous pipes shall be supported within

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

1 metre of either end on sand filled bags such that no part of the wall of the pipe touches the ground, and in the case of pipes over 6 metres long with additional central sand bags.

When pipes are being loaded into vehicles care shall be taken to avoid their coming into contact with any sharp corners such as cope irons, loose nail heads, etc. Whilst in transit, pipes shall be well secured over their entire length and not allowed to project unsecured over the tailboard of the lorry.

Pipes may not be offloaded from lorries by rolling them, suitable carnage shall be used. Pipes shall not be rolled or dragged along the ground.

5.5. Stringing and Examination of Pipes Prior to Laying

All DI and Steel Pipes and their coatings and linings shall be carefully inspected on Site prior to laying.

Inspection of the pipe will be made by the Engineer after delivery and again immediately prior to laying. Any pipe shall be subject to rejection at any time on account of failure to meet any of the Specification requirements, even though pipes may have been accepted as satisfactory at the place of manufacture. Pipe rejected after delivery shall be marked for identification and shall immediately be removed from the site.

All pipe or fittings shall be examined before lying and no piece shall be installed which is found to be defective. Any damage to the pipe linings or coatings shall be repaired as directed by the Engineer. Handling and lying of pipe and fittings shall be in accordance with the Manufacturer's written instructions and as specified herein.

Before lowering into the trench or placing in position each ductile iron pipe or casting shall be slung and sounded with a mallet to test for hair cracks. Pipes that do not ring true will be discarded.

All cement mortar linings shall be visually inspected for defects such as cracking or spalling and crack widths shall be measured to confirm that width is such that natural re-sealing will occur once put into service; otherwise cracks as well as any spalling shall be made good before laying in accordance with the manufacturer's written instructions.

All epoxy linings and all coatings shall be subjected to holiday detection tests, in

accordance with NACE RP 0490, the voltage of the holiday detector being selected appropriate for the material and its thickness. No pipe shall be laid having failed the holiday tests until the defective area is made good in accordance with the manufacturer's written instructions and retested satisfactorily before use.

All pipe and fittings shall be thoroughly cleaned before laying, and shall be kept clean until they are used in the work, and when laid, shall conform to the lines and grades required. Pipe shall not be laid unless the trench is free of water and in a satisfactory condition. Ductile iron pipe and fittings shall be installed in accordance with the requirements of AWWA C600 except as otherwise provided herein. If any defective pipe is discovered after it has been laid,

it shall be removed and replaced with a sound pipe in a satisfactory manner by the Contractor, at his own expense.

When laying is not in progress, including any work break exceeding 30 minutes, the open ends of the pipe shall be closed by watertight plugs or other approved means. Good alignment shall be preserved in laying. The deflection at joints shall not exceed that recommended by the Manufacturer. End caps shall not be removed until such time as the pipe is to be inspected and laid.

Where the pipeline crosses roads, tracks or any other access or where directed by the Engineer, the Contractor shall place the pipes so that access to the public is not in any way prohibited. Shortly before laying or fixing any valve, pipe or fitting, the Contractor shall examine each valve, pipe and fitting to ascertain that there is no damage or defect. The Contractor shall give the Engineer not less than 48 hours' notice of his intention to undertake such examination. The Contractor shall not lay such pipes and fittings until he has received approval from the Engineer.

Linings shall be inspected prior to laying and any defect made good.

5.6. Laying Pipes

Immediately before any pipe is lowered into the trench the plug shall be removed from the end of the last pipe laid and the new pipe shall be carefully lowered into the trench.

Each pipe and fitting shall be laid true to alignment curve and gradient in accordance with the Drawings or as directed by the Engineer. The minimum gradient shall not be flatter than 1 in 500.

Pipes shall be boned to gradient and sight rails shall be provided for this purpose at intervals not exceeding 50m and at all changes in grade. No dips or summits shall be permitted other than as shown on the Drawings.

5.7. Embedment and Compaction

All ductile iron and steel pipes shall be embedded using a sand or coarse-grained soil with less than 12% fines, which if necessary shall be imported if excavated material is found to be unsuitable:

In areas prone to water logging or where specifically called for on the Drawings or in the Bills of Quantities a single size or graded gravel shall be used as a special lower bedding, with grading as indicated below.

Nominal Pipe Diameter (mm)	Grading for Special Lower Bedding [to ASTM Sieve Sizes]	
	Single size Gravel	Graded gravels
< 200	10 or 14 single-size gravel	14 to 5 graded
200 to 500	10, 14 or 20 single-size gravel	14 to 5 graded or 20 to 5 graded
> 500	10, 14, 20 single-size crushed rock, or gravel	14 to 5 graded or 20 to 5 graded

The suitability of as-dug trench material as an embedment material and where imported, the source shall be approved by the Engineer. Any delays as a result of not seeking this approval in good time shall be entirely to the Contractor's account

All layers of the embedment shall be thoroughly compacted and shall not exceed 150 mm and be raised evenly on both sides of the pipe as it is placed. A minimum compaction of 90% MPD shall be achieved at all times, this being confirmed by sampling and testing at intervals on different levels of embedment at intervals of not more than 50 m with testing in accordance with BS 1377 or ISO 22476 using the "sand replacement" method.

Should any results fail to achieve this absolute minimum level, then the pipes, embedment material and layer shall be removed for an equal distance on either side of the failed test, the total distance being equal to the length between adjacent sampling locations and re-laid appropriately but with compacted layer thickness halved. In addition, the distance between sampling and testing shall also be halved until in the opinion of the Engineer's Representative a sufficient number of consecutive passes allows both individual layer thickness and the distance between sampling and testing to be returned to the previous thickness and spacing.

All backfill soil above the embedment shall be free from clay lumps, boulders and rock fragments greater than 50 mm and as far as practicable, given the nature of the soil, 90 % MPD shall be attained. However, this requirement may be relaxed to 85% MPD by the Engineer's Representative if he considers the circumstance warrant it.

5.7.1.Pipes Laid in Trench

Pipes and fittings laid in trench shall have at least the minimum cover stated in the Drawings. Long radius curves in buried pipelines shall be negotiated by deflections taken up in the joints of one or more pipes. The deflection at joints shall not exceed 75% of the manufacturer's maximum specified limits. Designs have been based upon the use of 6m long pipes. If the Contractor provides longer pipes sufficient short lengths shall be provided to enable the proposed pipe curvature without additional bends or deep excavation.

Pipes shall not be dragged along the trench bottom. Pipes laid in trenches shall be laid and firmly bedded on an even and uniform bed. Where pipes are not laid on a granular bed, the bottom of the trench shall be smooth and free from stones or other projections.

Joint holes shall be excavated below the trench bottom and shall be as small as possible and shall be filled in and compacted after the pipes are laid and before the refilling of the trench is commenced.

5.7.2.Pipe Bedding and Surround

For polyethylene, uPVC and GRP pipelines, Class S bedding shall be used where the cover is equal to or greater than 1.0m. Where there is less than 0.6m cover, Class A concrete surround shall be used. In between the Engineer shall decide upon the bedding type dependent upon the assessed risk of damage to the pipe.

5.7.3.Pipes Laid Above Ground

Pipelines to be laid above ground shall be constructed of flanged ductile iron pipes with mechanical type expansion joints. Supports shall be provided at a maximum spacing of one pipe length and adjacent to the flanged joints.

The expansion joints shall compensate for a variation of ambient temperature between zero and 40° C on the adjoining pipeline. Anchorages shall be provided immediately uphill of each expansion joint and at each change in vertical and horizontal alignment. The ground/rock surface under the pipeline shall be re-graded as necessary to allow a satisfactory vertical alignment of the pipeline.

The Contractor may propose, as an alternative to the use of mechanical expansion joints, either of the following methods for accommodating thermal expansion:

- i. ***A zigzag pipeline alignment whereby the thermal movement is accommodated by deflection of the bends.***
- ii. ***A rigid form of construction with the thermal movement being constrained within the pipe walls by the use of substantial anchor blocks.***

Joints shall be made in compliance with the manufacturer's instructions as approved by the Engineer. Care shall be taken to ensure the absolute cleanliness of the pipe ends and joint components. Only the recommended approved lubricants shall be used.

Jointing shall only be carried out by experienced personnel under close supervision by the Contractor.

The Contractor shall ensure that no dirty water or other extraneous matter is allowed to enter the pipes during or after laying. In the event of dirty water or extraneous matter entering the pipes the Contractor shall immediately carry out cleaning and disinfection as directed by the Engineer.

Except when necessary for jointing, the end of the last pipe laid shall be kept plugged to the satisfaction of the Engineer to prevent the ingress of dust, dirt, rocks and other debris.

The Contractor shall be liable for any damage caused to the Employer's Plant and apparatus or other equipment as a result of foreign matter of any kind not having been cleared out of pipelines before Taking-Over.

Pipe trenches shall not be backfilled until approved by the Engineer. Once approved trenches shall be backfilled without delay to at least the minimum extent required for pressure testing.

5.8. Cutting Pipes

The edges of the cut pipes shall be clean, true and square. Ductile iron pipes shall only be cut with an approved mechanical pipe cutter in conformity with the pipe manufacturer's recommendations. The use of oxyacetylene flame cutter will not be permitted. The edges of the cut together with those parts of the pipes from which the coating has been removed shall be given two coats of bituminous paint and the internal lining repaired. When the cut pipe is to be inserted in a "Tyton"

type joint it shall be bevelled for 10mm at 30° to pipe the axis.

Asbestos Cement, HDPE, uPVC and GRP pipes shall be cut with an approved mechanical pipe cutter and in conformity with the pipe manufacturer's recommendations. Where the cut end of the pipe is to be incorporated in a joint the pipe shall be turned down to the correct

diameter required for forming the joint by and approved mechanical turning machine. The length of turning shall be accurately bevelled by mechanical means to the dimensions specified in the manufacturer's recommendations.

Steel pipes shall be cut by using a mechanical pipe cutter approved by the Engineer. The use of an oxyacetylene flame cutter will not be permitted. The edges of the cut shall be given two coatings of liquid epoxy compatible with the original coating. The external coating and the internal lining shall be repaired to the approval of the Engineer. The cut end shall be bevelled as required to suit the form of joint used. The cost of all cutting, trimming, chamfering, threading, etc, shall be included in the rates for laying and jointing the pipes.

5.9. Proprietary Joints and Couplings

Proprietary joints and couplings shall be assembled in accordance with the manufacturer's instruction as approved by the Engineer. Where pipes are laid above ground and jointed with bolted couplings the joint shall be protected against vandalism by sheathing with an approved heat-shrink moulding as manufactured by Raychem of Swindon UK or similar approved.

5.10. Flanged Joints

Flanged joints shall be made with two washers per bolt, one under the bolt head and the other under the nut. The tightening of the bolts shall be carried out in the sequence and to the torque recommended by the manufacturer. A torque wrench shall be used.

Buried flange joints shall be protected by painting with approved bitumen paint and by wrapping using 'Denso' paste, mastic tape and outer wrap, or similar approved materials all in accordance with the manufacturer's instructions as approved by the Engineer, unless supplied with epoxy coating and galvanized bolts.

Flanged adaptors and mechanical couplings shall have a RILSAN nylon coating

applied by the manufacturer.

5.11. Steel Pipelines Welded Joints

If specifically required under the contract pipes shall not be welded. If permitted by the Engineer for particular conditions the Contractor shall submit to the Engineer a detailed method statement for constructing the pipeline using welded joints which shall include, but not be limited, to:

- a) details of the Contractor's skilled labour and supervision staff who have direct experience in the construction of welded steel pipe;
- b) Mdetails of the Contractor's plant to be deployed;
- c) details of temporary staging, access and craneage;
- d) procedure for construction of supports and anchorages, and welding joints;
- e) quality assurance proposals for testing the integrity of the welds.

These details shall be submitted to the Engineer for his approval not later than 21 days before the Contractor wishes to commence pipe lying.

All field welds shall be inspected visually with special attention given to the line up and down the root run or stringer beads. Non destructive testing of the completed weld shall be carried out using radiographic methods with procedures in accordance with BS 2910.

On completion and inspection of joint welding, remedial works shall be carried out on the internal lining and external coating. No more than five pipe joints shall be welded without completion of remedial works to joints.

5.12. Fixing Valves and Penstocks

Valves, penstocks and other fittings shall be securely fixed. Extension spindles and headstocks shall be properly aligned and fixed in a vertical position and valve caps shall be fixed securely using the locking nut.

5.13. Thrust and Anchor Blocks

Concrete thrust and anchor blocks shall be formed at bends tees and valves in accordance with the details shown on the Drawings or as directed by the Engineer. Excavation shall be made after pipe lying and the blocks concreted immediately after excavation. The back supports and blocks shall abut in to solid

undisturbed ground with all loose material being removed before concreting.

No pressure shall be applied in any section of main until the concrete has achieved adequate strength and at least three day's curing.

Flexible joints shall not normally be cast in. Where the size of the block does not make this possible, additional flexible joint shall be provided no greater than half a pipe diameter beyond each face of the block.

5.14. Concrete Surround to Pipes

Where pipelines pass under streams and rivers or where directed by the Engineer, the pipeline shall be surrounded with concrete as shown on the Drawings.

Concrete surround shall be "broken" at all pipe joints to retain flexibility in the pipeline. No joints shall be concreted in without the prior approval of the Engineer.

5.15. Flotation of Pipelines

The Contractor shall ensure that flotation of the pipeline does not occur during construction. Sufficient backfill shall be placed over each pipe after laying and before testing to prevent flotation.

5.16. Pressure Rating

The pressure rating of pipes shall be as indicated on the drawing or Bill of Quantities or if not indicated then selected such that the maximum pressure in the pipeline inclusive of surge pressures shall not exceed the maximum allowable sustained working pressure rating of the pipe;

The surge pressure amplitude (the difference between maximum and minimum surge pressures) shall not exceed one half of the maximum allowable sustained working pressure rating of the pipe.

5.17. Testing of Water Supply Pipelines

All pressure pipelines shall be hydrostatically tested. Site test pressures shall be 1.5 times the maximum working pressure or allowance pressure plus 5 bar whichever is the smaller measured at the lowest part of the pipeline, unless

otherwise specified on the drawings.

The Contractor shall give the Engineer not less than 48 hours' notice of his intention to carry out a pressure test. Testing shall not commence without the Engineer's approval. Before a length of pipe is tested, each pipe shall be securely anchored. All thrust, and anchor blocks shall have been constructed and, the barrel of each pipe shall be backfilled to the extent necessary to prevent flotation or movement of the pipeline and shall be not less than 600mm. Normally joints shall be left exposed until pressure testing has been satisfactorily completed. Any need to backfill a pipeline before pressure testing shall not relieve the Contractor of his responsibility to excavate to locate and repair any leaks.

Pressure testing shall be carried out as the work proceeds in such lengths as are convenient but not exceeding 500m. The ends of the length of pipeline under test shall be closed by means of securely anchored caps or blank flanges. Pipeline valves shall not be used for this purpose. All washout valves shall be fitted with blank flanges and the valves opened before the commencement of any pressure test. At each air valve location, a special air release

arrangement shall be provided to allow manual release of air during filling operations. Pressure testing shall not be carried out with permanent air valves in place. The pipeline to be tested shall be filled slowly with water in such a manner that all air is expelled. Air vents shall be checked to ensure that no air is trapped at high points.

The pressure in the pipeline shall slowly be raised to the working pressure, the test pump disconnected, and the pipeline left charged under pressure with air valves opened for a period of not less than 24 hours to allow air in the pipeline to be expelled and pipe linings and pipe walls of absorbent materials to become saturated. At the end of this period of time air valves shall be closed and the test pump shall be reconnected and the pressure in the pipeline raised to the test pressure and this pressure maintained for a period of 24 hours or such other period as directed by the Engineer.

Throughout this period the pressure in the pipeline shall not be allowed to fall or rise more than 6m head of water above the test pressure and this shall be accomplished by pumping water into or releasing water from the pipeline as required. The volume of water pumped into or released from the pipelines shall be carefully measured. At the end of the test period the pressure in the pipeline shall be adjusted to the test pressure by pumping water into or releasing water

from the pipeline as required.

The apparent leakage from the pipeline shall be ascertained from the net volume of water that has been pumped into the pipeline during the test period. The permissible loss shall not exceed 2 litres per metre nominal bore per kilometer length per m head per 24 hours.

During the pressure test exposed joints shall be inspected and any leakage or seeping joints shall be remedied. All signs of leakage shall be remedied whether total apparent leakage from the pipeline under test is less than the apparent allowable leakage or not. Should any length of pipeline fail to pass the pressure test the Contractor shall at his own expense carry out all work necessary to locate and remedy the faults and to retest the pipeline until it satisfactorily passes the test.

A low-pressure air test (not exceeding 0.3 bars) may be used as a preliminary joint tightness test prior to backfilling and hydrostatic testing. The water used for pressure testing shall be provided by the contractor and shall be free from impurities and of such a quality which will not pollute or injure the pipeline. The Contractor shall be responsible for obtaining the water, transporting it and for its safe disposal on completion.

5.18. Cleansing and Sterilizing of Pipelines

After the pipelines have been completed and pressure tested satisfactorily as herein specified the Contractor shall flush out and cleanse the pipelines. Where water is provided by the Employer, the cost of this will be reimbursable under a provisional sum.

Diameters 300 mm and greater:

Pipelines shall be cleansed in sections and this shall be carried out by means of passing through polyurethane foam swabs. The swabs shall be to the approval of the Engineer.

Diameters less than 300 mm:

Pipelines shall be cleansed in sections by flushing with potable water, for a period of time to be decided by the Engineer's Representative.

Cleansing of any section shall be repeated as required by the Engineer's

Representative in the event of the initial or subsequent operation not being to his satisfaction. The cost of such water shall be charged to the Contractor.

The Contractor shall supply all necessary equipment for the cleansing and sterilizing operations, including all swabs and swab detectors which shall be handed over to the Employer on completion of the Works.

Swabs shall be passed through pipelines at speeds of between 0.2 and 0.4 metres per second to obtain the best cleaning results with the minimum number of passes. Should it be apparent from the debris collected by the swab that damage to the lining has occurred, the Contractor shall be wholly responsible for repairing the lining to the satisfaction of the Engineer's Representative.

The swabbing operation shall be controlled by an experienced Engineer to ensure that no undue surges in the pipeline, heavy docking of the pig or pressurising of the pipeline occur causing damage to any of the permanent works. Any damage caused shall be made good by the Contractor to the satisfaction of the Engineer's Representative.

The Contractor shall make all necessary arrangements for the transportation of water from the point of supply from the Employer to the required location, and make all arrangements for the disposal of the water. All disposal methods and locations shall be to the approval of the Engineer's Representative.

When the pipelines have been cleansed to the satisfaction of the Engineer's Representative the Contractor shall introduce at a slow rate of water flow by a portable

chlorinator or other approved means of a solution of sterilizing agent in such quantity and of such strengths as will result in the concentration of chlorine throughout the length of the pipelines of not less than 30 parts per million. This sterilizing charge shall be allowed to remain in the pipelines for 24 hours after which time the pipelines shall be thoroughly flushed using the supply water to remove chlorine in excess of that in the supply water.

When this flushing has been satisfactorily completed samples of water will be taken by the Engineer's Representative for bacteriological analysis by the Employer. If any of the results of the analysis are unsatisfactory when compared with those of the control sample of the supply water the sterilizing process shall be repeated until satisfactory results are obtained. On completion of sterilizing and flushing the pipelines shall be left full of supply water.

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

The Contractor shall be solely responsible for the provision of all labour, materials and chemicals necessary for carrying out the foregoing operations.

The cost of water used for repeated cleansing, sterilizing and flushing pipelines in accordance with this clause of the Specification will be charged to the Contractor and the Contractor shall be responsible for all temporary works and other arrangements in connection with cleansing, sterilizing and flushing the pipelines.

The costs of the initial sampling analysis and preparing reports on the bacteriological quality of the water shall be borne by the Employer but the costs of any subsequent sampling analysis and preparing reports should the initial reports be unsatisfactory shall be borne by the Contractor.

5.19: Supply, Delivery & Installation of Sprinklers

The contractor shall supply, deliver and install sprinklers for demo site with the following specifications;

High impact, heavy duty, plastic material with Blue color-coded nozzle, 3.5mm nozzle sized, 3.0bar, 0.810m³/hr discharge, 24meters Wetting Diameter.

SECTION 6.

6. BUILDING AND STRUCTURES

6.1. Concrete Building Blocks

Concrete building blocks shall be of approved manufacture and shall be formed in a press. The blocks manufactured in Class C30 concrete shall be cured for at least 10 days before use. Blocks shall be well and evenly formed with true corners and unbroken arises, and shall be carefully handled and stacked.

From the quarries, high quality impermeable blue stone (Not Ndarugupumiceous tuff) can also be used.

6.2. Laying Building Blocks

Joints between blocks shall be filled solid with mortar and shall be of regular thickness of 5 to 10mm. The blocks shall be laid in level courses and bonded so that each vertical joint is midway above the face of the block below, except at junctions and piers where a bond of not less than 100mm shall be provided. The walls shall be raised in lifts not exceeding three metres in height in any one day, and truly vertical. All blocks shall be wetted before being laid.

Joints of exposed work shall be raked out and neatly flush-pointed in the same mortar. The whole of the visible faces of the walls shall be left perfectly cleans and all surface mortar and droppings shall be removed before they have set.

Joints in work to be rendered shall be raked out to a depth of 8mm to provide a key for the rendering.

Blockwork shall be tied into adjoining structural members at the same level as blockwork reinforcement using 150mm long butterfly tangs or equivalent fixed and mortared into proprietary vertical strips.

6.3. Precast Concrete Units Generally

All precast concrete units shall include all fixing plugs and strips to enable screw ties or other fixing devices to be firmly attached. For all precast units to be set in block of masonry walls the plugs and strips shall be so positioned as to provide fixing at course and in no case exceeding 450mm centres.

6.4. Masonry Using Natural Irregular Stones

Stones shall come from selected quarry layers to the approval of the Engineer. They shall be homogeneous, frost resistant, flawless, free of any cracks or bousins, solid, and of equal grain

and shall have all the required quantities to give a regular facing. They shall give out a clear sound when hit by a hammer.

Mortar shall be removed from the external surface of the wall. The Contractor shall prepare a wall sample approved by the Engineer which shall be kept at the construction site until all the masonry is completed.

6.5. Composition of Mortars

- a. Cement mortar for bonding concrete shall be composed of cement and sand mixed in the proportion of the jointed concrete.
- b. Cement mortar for setting precast concrete or pitching shall be composed of cement and sand mixed in the proportion of 50kg of cement to 0.14m³ of sand, with the addition of an approved plasticizer.
- c. Cement mortar for blockwork in concrete blocks shall be composed of cement and sand mixed in the proportion of 50kg of cement to 0.14m³ of sand.
- d. Sand and Cement for mortars shall be as described in the specification for concrete.

6.6. Mixing of Mortars

The materials of mortars shall be measured out in their correct proportions and shall first be thoroughly mixed together in a dry state by turning them over upon a clean wooden stage until they are of a homogeneous appearance in consistency and colour. Clean water shall then be added while the mixture is being turned over until it attains a suitable consistency. Plasticizer shall be added in accordance with the manufacturer's recommendations as approved by the Engineer.

The mortar shall be used immediately after it has been mixed. No mortar which has commenced its first set shall be used, or mixed up again. Mortar shall, where possible in hot weather, be protected from too rapid action by covering with impervious material such as polyethylene film.

Mixing by hand will be allowed only if the Engineer gives specific approval. Mixing by machine using the same sequence of operations described above shall be carried out whenever possible.

6.7. Cement Rendering

Rendering shall be in a 50 kg: 017-2-.20m³ cement: sand mix but where approval had been given to the use of a plasticizer or other additives these proportions may be modified to the approval of the Engineer.

All surfaces to receive a finishing coat of cement rendering or fine concrete shall be thoroughly prepared and cleaned and the rendering or screeding shall be placed immediately after such surfaces have been thoroughly wetted.

All rendering shall be put to a minimum of two coats, the first being left rough to a minimum of 10 mm thickness, but the second coat shall be trowelled up to a fair faces as soon as possible after it is applied.

All internal rendering shall be finished to an even and polished surface with a float, trowel or other suitable tool, special care being taken to obtain perfectly smooth and glazed faces. It shall not be less than 15mm thickness when finished unless instructed otherwise.

All external rendering shall be brought to an even surface with a wood float following which a tyrolean finish of approved colour shall be applied unless otherwise stated.

All rendering shall be protected from sun and rain by adequate and suitable coverings which shall be supplied and fixed in advance of these conditions arising. The renderings shall be kept damp while setting and protected from drying winds.

6.8. Tanking to Buried Concrete Surfaces

External concrete surfaces to be tanked shall be coated with a bituminous waterproofing membrane 3mm minimum thick. The tanking shall be dressed into structure as shown in the Drawings and be protected by non-rotting boarding prior to backfilling.

6.9. Waterproof Rendering

Waterproof rendering slurry shall comprise a 50kg to 125kg cement sand mix with an approved waterproofing admixture such as styrene acrylate copolymer.

The material shall block capillaries and minor shrinkage cracks to prevent water ingress while allowing the passage of water vapour through the structure.

The render shall be applied to a total thickness of not less than 20mm the first coat shall be applied leveled scratched and left to dry for not less than 3 days.

6.10. Joint Sealing Compound and Sealants

Joint sealing compounds shall be impermeable ductile materials of a type suitable for the conditions of exposure in which they are to be placed, and capable of providing durable, flexible and watertight seal by adhesion to the concrete throughout the range of joint movement.

Hot poured joint sealants shall comply with BS 2499, Ordinary Type A1 sealant.

Cold poured polymer-based joint sealants shall comply with BS 5212: Part 1, Normal Type N sealant.

Two-part polysulphide based sealants shall comply with the relevant provisions of BS 4254. Pouring Grade shall be applied to horizontal upward facing joints and Gun Grade to joints of any other aspect or inclination. Other two-part polymer based sealants of Gun or Trowel Grade shall comply with the physical and test requirements of BS 4254.

Silicon bases building sealants shall comply with the relevant provisions of BS 5889. Primers for use with joint sealants shall be compatible with, and obtained from the same manufacturers as, the adjacent sealant. Primers shall have no harmful effects on the concrete. Sealants and primers which will be in contact with water to be used for potable supply shall not impart to water taste, colour, or any effect known to be harmful to health, and shall be resistant to bacterial growth. Sealants and primers which will be in contact with sewage or sewage sludge shall be resistant to biodegradation.

7. SUBMERSIBLE SOLAR PUMP & ACCESSORIES

7.1 Solar Pump Power & General Ratings

The contractor shall Supply and Install a Solar Powered Submersible Pump with Motor rating of 60 HP; 45kW;

- Flow rate of 105.62m³/hr
- ETA of 75%
- Pump dynamic head – 80m
- Full Current Load of 89A
- Net Weight >200kg

7.2 Floating Pontoon

The contractor shall Supply & Install a Floating pontoon with the following elements:

Buoyancy Modules / Floats (the core floating part):

Made of durable, UV-resistant, impact-resistant materials:

Roto-moulded polyethylene (PE) — most common (lightweight, corrosion-free, modular).

Shape:

Rectangular or modular blocks (most versatile).

Multiple connected floats for larger/heavier setups.

Frame / Structure:

Epoxy-coated or galvanized steel frame (or stainless steel in corrosive water).

Pump Mounting / Cradle:

Central pump cradle, suspension frame, or moon pool (open area in the center).

The submersible pump hangs vertically (suspended by chains, ropes, or guide rails) so its intake is below the pontoon but above the bottom.

Often includes skid legs or stabilizing bars on the underside to prevent tipping or excessive rocking.

Anchoring & Mooring:

Moored with chains, anchors, cables, or piles to keep position.

Accessories

Handrails or walkways for safe access (especially larger platforms).

Lifting points/eyes (for crane or chain hoist removal).

Control box mount, solar panel bracket (for remote solar-powered pumps).

Stabilizing frame or outriggers for rough water.

7.3 Sunverter

The contractor shall Supply and install SV 45kW 3PH Sunverter with the following Elements; Rated Power (kW)= 30KW, Rated Voltage (A.C.) (V)= 170 to 280 per phase, Max. D.C.Input Power (kW)= 45KW , Max. D.C.input voltage (V)= 900V, Recommended MPPT voltage (V) = 400 to 800. Rated Output Current(A) = 80A.

7.4 Solar Panels Details

The Contractor shall Supply and Install 96. No PV module solar panels each having the following specifications;

Model	Rated Power (W)	Nominal Voltage (V)	Peak Voltage (V)	Open circuit Voltage (V)	Short Circuit Current (A)
TR620M	620	24	41.4	49.6	15.91

7.5. Electrical Installations

The electrical installations shall be carried out by Licensed Electrician and complying with the following:-

- Regulations for Electrical Equipment of Buildings issued by the Institution of Electrical Engineers.*
- Electric Power Act.*
- The K.P.&L. Co.'s Bye-Laws.*
- Relevant current British Standards and Codes of Practice.*
- All the relevant clauses in this Specification, particularly the clauses in Sections 13 and 14.*

Section 8:

8. Safety, Health and Environment

8.1. Introduction

The prevention of injury and/or illness to the site personnel and the public, damage to the Works and to public and private property, protection of the environment, and compliance with applicable laws, are primary objectives of the Employer. Because of the importance the Employer places on meeting these objectives, selected minimum requirements are outlined in these Safety, Health and Environmental Specifications with which Contractors shall comply while working on this contract. Given that these Specifications cannot cover every eventuality, the Contractor shall be expected to exercise good judgment in all such matters, even though not mentioned in these Specifications, and shall take any and all additional measures, as required or necessary, to meet his responsibility for safety, health and environmental matters during the period of the Contract.

The Employer nor its representatives shall not be held liable for any actions taken by the Contractor that are attributed to following the minimum requirements stated hereinafter. The Contractor shall throughout the execution and completion of the Works and the remedying of any defects therein:

- a. have full regard for the safety of all persons on the Site and keep the Site and the Works in an orderly state appropriate to the avoidance of danger to any person;
- b. know and understand all laws governing his activities along with any site requirements and work site hazards. Such information shall be communicated by the Contractor to his personnel and subcontractors;
- c. take all necessary measures to protect his personnel, the Employer's personnel, other persons, the general public and the environment;
- d. avoid damage or nuisance to persons or to property of the public or others resulting from pollution, noise or other causes arising as a consequent of carrying out the Works.

8.2. Compliance with Specifications

The Contractor shall comply with the requirements of these Safety, Health and Environmental Specifications and all other applicable regulations or requirements under Kenyan laws, laid down by relevant authorities or issued by

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

the Employer or the Engineer concerning safety, health and the environment, in force or introduced or issued from time to time during the period of the Contract.

In so far as these Specifications are applicable, they shall apply to sites and personnel outside the Site associated with the performance of the Contract.

The Specifications equally apply to subcontractors and all other parties engaged by the Contractor and their personnel. The Contractor shall ensure all such parties are fully aware of and comply with the Specifications.

The Contractor shall comply with all notifications and written or verbal instruction regarding safety issued pursuant to these Specifications by the Employer, Engineer or relevant authorities within the time specified in the notification or instruction.

The Contractor shall adopt a positive approach, awareness and responsibility towards safety, health and the environment, and take appropriate action, by:

- a. ensuring the Specifications are enforced and followed by the Contractor's personnel. Any failure by the Contractor's personnel to follow the Specifications shall be regarded as a failure by the Contractor.
- b. paying attention to possible injury to unauthorized persons entering the site, particularly children.

Whenever in these Specifications the Contractor is required to provide test certificates for equipment and personnel and to comply with the relevant authorities' requirements and no independent test facilities are available or no relevant authorities exist in Kenya, the Contractor shall provide:

- a. in lieu of independent test certificates:
 - for equipment – details of the tests that have been carried out by the Contractor and a written statement that the Contractor has satisfied himself that the item of equipment is fit and safe for use;
 - for personnel – details of the training and experience of the personnel and a written statement that the Contractor has satisfied himself that they have the required level of competency;
- b. in lieu of relevant authorities' requirements – details of the Contractor's own rules, regulations, requirements and procedures regarding safety,

health and the environment.

If the Engineer is dissatisfied with the details provided by the Contractor, the Contractor shall provide further details or carry out further tests or provide further written statements as may be reasonably required by the Engineer.

When the Engineer has satisfied himself regarding the Contractor's own rules, regulations, requirements and procedures provided in accordance with (b) above, such rules, etc. shall be deemed to form part of these Specifications and to which Clause 3 shall equally apply.

8.3. Failure to Comply with Specifications

8.3.1.General

Should the Contractor fail to comply with any of the Specifications or requirements of the Engineer:

- (a) the Engineer may suspend the Works of part of the Works until the Contractor has taken the necessary steps, to the satisfaction of the Engineer, to comply with the Specifications or requirements.*
- (b) the Employer may, following written notice to the Contractor, carry out themselves or arrange for another contractor to carry out such measures as they may consider appropriate on behalf of the Contractor. Any such actions by the Employer shall not affect or diminish the Contractor's obligations or responsibilities under the Contract.*
- (c) the Engineer may, by written notice of suspension to the Contractor, suspend all payment to the Contractor under the Contract if the Contractor fails to rectify any breach of the Specifications within the period specified by the Engineer, provided that such notice of suspension:*

- (i) ***shall specify the nature of the failure or failures; and***
- (ii) ***shall request the Contractor to remedy each such failure within a specified period after receipt by the Contractor of such notice of suspension.***

Such suspension of payment shall remain in force until such time as the Contractor has rectified the breach or breaches to the satisfaction of the Engineer. No interest shall be paid on the suspended payments.

Failure to comply with the Specifications or requirements shall be considered a breach of the Contract by the Contractor and may result in termination of the Contract by the Employer. In the event of the Employer taking action based on this Clause, the Contractor shall not be entitled to any additional costs or extension to the Contract Completion Date. All costs incurred by the Employer pursuant to Sub-Clause 703.1.1 (b) shall be deducted from the amounts otherwise due to the Contractor.

8.4. General Requirements

8.4.1.Preamble

All references to safety shall be deemed to include health and the environment.

8.4.2.Safety Officer

The Contractor shall appoint a competent Safety Officer who shall be responsible for safety, health and the environment. The Safety Officer shall be given sufficient time by the Contractor to carry out his duties; minimum requirements shall be as follows:

Workforce on site of over 250	- full time Safety Officer;
Workforce on Site of 100 – 250	- 50% of Safety Officer's time;
Workforce on site below 100	- as required for the Works but a minimum of 5 hours per week of Safety Officer's time where more than 20 workers.

The Contractor shall provide the Safety Officer with appropriate identification, including a white hard hat with red cross symbol and an identification badge. The appointment of the Safety Officer shall be in writing and copied to the Engineer. The appointment shall include specific instructions to enforce these Specifications and delegated authority to take any action, measure or to issue instruction regarding their enforcement. All persons on Site shall be made aware of the name and authority of the Safety Officer and instructed to comply with any instruction or direction in safety matters, verbal or in writing issued by the Safety Officer.

The Safety Officer shall be provided with a mobile phone or other similar means of communication. The Safety Officer shall be accessible and available at all times including normal working hours.

8.4.3.Safety Training

The Contractor shall provide safety induction training for all site personnel upon starting on site.

The Contractor shall provide safety refresher/reinforcement training at regular intervals for his staff.

8.4.4.Safety Meetings

The Contractor shall hold regular safety meetings to provide safety instructions and receive feedback from site personnel on safety, health and environmental matters. A weekly safety Meeting shall be chaired by the Safety Officer and minutes shall be taken of the meeting. The meeting/minutes shall be given to the Engineer. The Safety Officer should attend the Contractor's weekly site meetings and "Safety" shall be an item on the agenda.

8.4.5.Safety Inspections

The Safety Officer shall make regular safety inspection of the work site. The Safety Officer shall prepare a report of each inspection. This report shall include details of all breaches of these Specifications and any other matters or situations relating to safety found during the inspection, instructions issued by the Safety Offices and actions taken by the Contractor. A copy of the Safety Officer's reports shall be given to the Engineer.

8.4.6. Control of Substances Hazardous to Health

Hazardous materials shall be stored in approved safety containers and handled in a manner specified by the manufacturers and/or prescribed by relevant authorities.

Only properly trained and equipped personnel shall handle hazardous materials.

8.4.7. Potential Hazards

The Contractor shall inform employees of potential hazards, take the appropriate steps to reduce hazards and be prepared for emergency situations. The Contractor shall make an assessment of every operation involving hazardous substances. The assessment shall be recorded on a Hazardous and Flammable Substances Assessment Method Statement which shall be submitted to the Engineer prior to the delivery and use of the substance on Site.

8.4.8. Accident Reporting

The Contractor shall report all accidents and dangerous occurrences to the Engineer. The Contractor shall prepare a report on each accident or dangerous occurrence and a copy of the report, together with witness statements and any other relevant information, shall be submitted to the Engineer. A reportable accident or dangerous occurrence shall include any accident to any person on site requiring medical attention or resulting in the loss of working hours or any incident that resulted, or could have resulted, in injury, damage or a danger to the Works, persons, property or the environment.

In the event of an accident or dangerous occurrence, the Contractor shall be responsible for completing all statutory notifications and reports. Copies of all statutory notifications and reports shall be passed to the Engineer.

All accidents and dangerous occurrences shall be recorded in a Site Accident Book. The Site Accident Book shall be available at all times for inspection by the Engineer.

The Contractor shall immediately rectify any situation or condition that could result in injury, damage or a danger to the Works, person, property or the environment. If the situation or condition cannot be corrected immediately, the Contractor shall provide temporary barriers and appropriate warning signs and devices and/or take other appropriate action necessary for the protection of

persons, property and the environment.

8.4.9. Notices, Signs, Etc.

All safety, health, environmental and other notices and signs shall be clearly displayed and written in English. All requirements, instructions, procedures, etc. issued by the Contractor concerning these Specifications shall be printed in English and displayed and readily available to the Contractor's personnel.

8.4.10. First Aid and Medical Attention

The Contractor shall have comprehensive First Aid Kit(s) on Site at all times. First Aid Kits shall be conveniently located and clearly identifiable.

The Contractor shall have one employee on site trained in first aid for every 25 employees. Such persons shall be provided with appropriate identification, including a red hard hat with a white "red cross" symbol; and an identification badge.

The Contractor shall make contingency arrangements for calling a Doctor and transporting injured persons to hospital. The telephone numbers of the emergency services and the name,

address and telephone number of the Doctor and nearest hospital shall be prominently displayed in the Contractor's site office.

8.4.11. Employee Qualification and Conduct

The Contractor shall employ only persons who are fit, qualified and skilled in the work to be performed. All persons shall be above the minimum working age. Contractor's personnel shall use the toilet facilities provided by the Contractor.

The Contractor shall ensure:

- ***that no firearms, weapons, controlled or illegal substances or alcoholic beverages are brought onto the Site and that no personnel under the influence of alcohol or drugs are permitted on Site.***

- ***That all personnel obey warning signs, product or process labels and posted instructions.***
- ***That drivers or operators of vehicles, machinery, plant and equipment follow the rules for safe operations. Drivers shall wear seat belts and obey all signs and posted speed limits.***

8.5. Safety Requirements

- ***Personal Protective Equipment***

The Contractor shall provide personal protective equipment, including hard hats, safety glasses, respirators, gloves, safety shoes, and such other equipment as required, and shall take all measures or actions for the protection and safety of Contractor's personnel.

Non-metallic hard hats shall be worn at all times by all personnel at the worksite with the exception of those areas where the Engineer has indicated it is not necessary to do so. Safety glasses shall meet international standards and be available for use and worn in specified worksite areas.

As a minimum, safety glasses shall be worn for the following types of work: hammering, chipping, welding, grinding, use of electrically powered or pneumatic equipment, insulation handling, spray painting, working with solvents, and other jobs where the potential of an eye injury exists. Face shields and/or goggles shall be worn where possible exposure to hazardous chemicals, cryogenic fluids, acids, caustics or dust exists and where safety glasses may not provide adequate protection. When handling acids, caustics and chemicals with corrosive or toxic properties, suitable protection, such as acid suits or chemical resistant aprons and gloves, shall be worn to prevent accidental contact with the substance.

Personnel shall not be permitted to work whilst wearing personal clothing or footwear likely to be hazardous to themselves or others.

The wearing of safety shoes with steel reinforced toes is recommended for all Contractor's personnel on site. In all cases, Contractor's personnel shall wear substantial work shoes that are commensurate with hazards of the work and the

work site area.

Hearing protection, including muffs, plugs or a combination thereof, shall be provided for all personnel operating in areas where the noise level exceeds 90 decibels. Such protections shall also be provided for operators working with equipment exceeding such a level. This may include equipment such as excavators, shovels, jackhammers, saws, drills, grinders and the like are being used.

The Contactor shall encourage employees to wear substantial work gloves whenever practical and safe to do so.

8.5.1.Fire Protection and Prevention

The Contractor shall comply with fire protection instructions given by the Authorities having jurisdiction in regard to fire protection regulations. The Contractor shall, upon moving on site, provide to the Engineer and the Authorities a fire prevention and evacuation plan. This shall include drawing(s) showing the fire assembly points. The fire prevention and evacuation plan and drawing(s) shall be updated from time to time as the Works progress. The Contractor shall ensure all personnel are fully informed on escape routes and assembly points and any changes thereto.

Fuel storage will not be permitted in construction work areas. Contractors may establish fuel storage tanks in specified areas set aside for the purpose and approved by the Engineer. Storage tanks shall be adequately banded to control spillage. Fire extinguishers shall be provided and installed in a suitable nearby location.

Highly combustible or volatile materials shall be stored separately from other materials and as prescribed by relevant authorities and under no circumstances within buildings or structures forming part of the permanent Works. All such materials shall be protected and not exposed to open flame or other situations which could result in a fire risk.

No combustible material shall be located inside or within 10 metres of a building or structure forming part of the permanent Works. Where units have to be used in these circumstances, they shall be constructed of non-combustible materials and have a half-hour fire rating inside to outside and outside to inside. Non-combustible furniture shall be used where practical.

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

All temporary accommodation and stores shall be provided with smoke detectors and fire alarms.

Smoking shall be banned in high risk areas.

Expanded polystyrene with or without flame retarding additive, polythene, cardboard and hardwood shall not be used as protection materials. Plywood and chipboard shall only be used as protection on floors. Vertical protection shall be non-combustible. Debris netting and weather protection sheeting shall be fire retardant.

When using cutting or welding torches or other equipment with an open flame, the Contractor shall provide a fire extinguisher close by at all times. All flammable materials shall be cleared from areas of hot works or work locations prior to welding or oxy/gas burning operations. All hot works shall cease half an hour before the end of a work shift to allow for thorough checking for smouldering materials. Where appropriate, areas of hot works are to be soused in water before the shift ends.

An adequate number of fire extinguishers of types suited to the fire risk and the material exposed shall be provided. These shall be placed in accessible, well-marked locations throughout the job site. Contractor's personnel shall be trained in their use. Extinguishers shall be checked monthly for service condition and replaced or recharged, as appropriate after use. Only approved containers shall be used for storage, transport and dispensing of flammable substances. Portable containers used for transporting or transferring gasoline or other flammable liquids shall be approved safety cans.

Fuel burning engines shall be shut off while being refuelled. Adequate ventilation to prevent an accumulation of flammable vapours shall be provided where solvents or volatile cleaning agents are used.

Flammables shall not be stored under overhead pipelines, cable trays, electrical wires or stairways used for emergency egress. Paints shall be stored and mixed in a room assigned for the purpose. This room shall be kept under lock and key.

Oily waste, rags and other such combustible materials shall be stored in proper metal containers with self-closing lids and removed every night to a safe area or off site. Every precaution shall be taken to prevent spontaneous combustion.

8.5.2.Electrical Safety

All temporary electrical installations, tools and equipment shall comply with current regulations dealing with on-site electrical installations. The Contractor shall establish a permit- to-work system for work in or in proximity to energized circuits of any voltage. Contractor's personnel shall not commence work on such circuits unless a permit to work has been issued and adequate safety measures have been taken and the work operation has been reviewed and approved by the Engineer.

Only authorized personnel shall be allowed to work or repair electrical installations and equipment. Portable tools and equipment shall be 240 volt, unless otherwise agreed by the Engineer.

When portable or semi-portable equipment operates at voltages in excess of 240 volts, the supply shall be protected by a Residual Current Device (RCD) regardless of any such device fitted to the equipment. The RCD must have a tripping characteristic of 30 milliamps at 30 milliseconds maximum.

All static, electrically powered equipment, including motors, transformers, generators, welders and other machinery, shall be properly earthed, insulated, and/or protected by a ground fault interruption device. In addition, the skin metal buildings and trailers with electric service shall be earthed. Metal steps, when used shall be securely fixed to the trailer. Lamp holders on festoon lighting shall be moulded to flexible cable and be of the screw in type. Clip on guards shall be fitted to each lamp unit.

All tungsten-halogen lamps shall be fitted with a glass guard to the element. These lamps must be permanently fixed at high level.

Electrical equipment shall be periodically inspected and repaired as necessary by competent persons.

Any work in electrical equipment and systems shall be made safe through locking, tagging, and/or isolation of the equipment before work commences. Prior to the start of the work, the

equipment or systems shall be tested to ensure that they have been properly de-energised and isolated.

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

Electrical repair work on energized systems shall be avoided whenever possible. Electrical trouble shooting shall be conducted only after getting written approval of the Engineer.

Unauthorized personnel shall not enter enclosures or area containing high voltage equipment such as switchgear, transformers or substations.

8.5.3.Oxygen/Acetylene/Fuel Gases/Cartridge Tools

Compressed oxygen shall never be used in the place of compressed air. Flash-back (Spar) arrestors shall be fitted to all gas equipment. Liquid petroleum Gas (LPG) cylinders shall not be stored or left in areas below ground level overnight. Cylinders must be stored upright.

The quantity of oxygen, acetylene and LPG cylinders at the point of work shall be restricted to a maximum of one day's supply. Cylinders shall be kept in upright vertical rack containers or be safely secured to a vertical support.

Cartridge tools shall be of the low velocity type. Operators must have received adequate training in the safe use and operation of the tool to be used.

8.5.4.Scaffolding/Temporary Works

No aluminum tube shall be used, except for proprietary mobile towers, unless otherwise agreed with the Engineer.

Drawings and calculations shall be submitted to the Engineer, prior to commencement of work on the site, for all Temporary Works, including excavations, falsework, tower cranes, hoists, services and scaffolding. Designs shall conform to international standards.

The Engineer will not approve Temporary Work designs but the Contractor shall take account of any comments on such designs made by the Engineer.

The Contractor shall inspect and approve all Temporary Works after erection and before access, loading or use is allowed. Completed and approved Temporary Works shall be tagged with a scaff-tag or similar safety system and the Safe Structure insert displayed. For scaffolding, one tag shall be displayed every 32 m² of face area. A central record system shall be kept on all Temporary Work. Temporary Works shall be inspected weekly and similarly recorded.

All mobile scaffold towers shall be erected in accordance with the manufacturer's instructions and a copy of these shall be submitted to the Engineer prior to any use on site. Additionally, all towers shall be erected complete with access ladder, safety rails and kick boards whatever the height.

The Contractor shall repair or replace, immediately, any scaffold, including accessories, damaged or weakened from any cause.

The Contractor shall ensure that any slippery conditions on scaffolds are eliminated as soon as possible after they occur.

All scaffolds used for storing materials, for brick or block laying, for access to formwork or for any other purpose where materials may be accidentally fall, shall be provided with wire mesh guards of a substantial material, in addition to kick boards.

8.5.5. Use of Ladders

Manufactured ladders shall meet the applicable safety codes for wood or metal ladders. Metal ladders shall not be used where there is any likelihood of contact with electric cables and equipment. All metal ladders shall be clearly marked: "Caution – Do not use around electrical equipment". Job made ladders shall not be permitted.

Extension or straight ladders shall be equipped with non-skid safety feet, and shall be no more than 12 m in height. The maximum height of a step ladder shall be 2 m. Ladders shall not be used as platforms or scaffold planks.

Ladders rungs and steps shall be kept clean and free of grease and oil.

Extension and straight ladders shall be tied off at the top and/or bottom when in use. Only one person shall be allowed in a ladder at a time.

Defective ladder shall be taken out of service and not used. Ladders shall not be painted and shall be inspected for defects prior to use.

8.5.6. Elevated Work

The Contractor shall provide all personnel, while working at an elevated position, with adequate protection from falls. Details of such protections shall be submitted to the Engineer. The Contractor shall carry out daily inspections of all

elevated work platforms. Defects shall be corrected prior to use.

8.5.6.1. Roofing and Sheet Metal Laying

- a. A Method Statement detailing the procedures to be adopted shall be submitted to and agreed with the Engineer prior to commencement of work on the site.
- b. Mobile elevating work platforms or the equivalent shall be used to install roofing and sheet materials wherever practicable and a suitable base is available.

8.5.6.2. Erection of Structures

- a. A Method Statement detailing the procedures to be adopted shall be submitted to and agreed with the Engineer prior to commencement of work on the site.
- b. Safety harness and lines shall be provided by the Contractor for use by the erection personnel and worn at all times.
- c. Mobile elevating work platforms or the equivalent shall be used to erect structures wherever practicable and a suitable base is available.

8.5.6.3. Mobile Elevating Work Platforms

Operators shall be trained in the safe use of such platforms and hold a current Certificate of Competence.

8.5.6.4. Hoists

- a. A copy of the current Test Certificate shall be submitted to the Engineer before any hoist (personnel or material) is brought into operation on the site. Where the range of travel is increased or reduced a copy of the revised Test Certificate shall be submitted.
- b. Each landing gate shall be fitted with a mechanical or electrical interlock to prevent movement of the hoist when any such gates is in the open position.
- c. Safety harness must be worn and used by personnel erecting, altering and dismantling hoists.

8.5.6.5. Suspended Cradles

- a. Suspended cradles shall be installed, moved and dismantled by a specialist contractor.
- b. Suspended cradles shall comply with local regulations.

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

- c. All powered suspended cradles shall incorporate independent safety lines to overspeed braking devices and independent suspension lines for personal safety harness attachment.

8.5.7. Use of Temporary Equipment

The safe design of any piece of equipment shall not be exceeded, nor shall the equipment be modified in any manner that alters the original factor of safety or capacity. Mobile equipment shall be fitted with suitable alarm and motion sensing devices, including back-up alarm, when required. The Contractor shall ensure that the installation and use of equipment are in accordance with the safety rules and recommendations laid down by the manufacturer, taking into account the other installations already in place or to be installed in the future.

The contractor shall inspect Equipment prior to its use on the Works and periodically thereafter to ensure it is in safe working order. Special attention shall be given to such items as cables, hoses, guards, booms, blocks, hooks and safety devices. Equipment found to be defective shall not be used and immediately removed from services, and a warning tag attached.

Natural and synthetic Fibre rope made of material such as manila, nylon, polyester, or polypropylene shall not be used as slings. Only trained, qualified and authorized personnel shall operate equipment. All drivers and operators shall hold a current Certificate of Training Achievement for the equipment being used. A safety observer shall be assigned to watch movements of heavy mobile equipment where hazards may exist to other personnel from the movement of such equipment, or where equipment could hit overhead lines or structures. The observer shall also ensure that people are kept clear of mobile equipment and suspended tools. When mobile or heavy equipment is travelling onto a public thoroughfare or roadway, a flagman shall ensure that traffic has been stopped prior to such equipment proceeding. While the mobile or heavy equipment is travelling on a public roadway, a trailing escort vehicle with a sign warning of a slow-moving vehicle that is dangerous to pass shall be provided.

8.5.8. Cranes:

- a. The Contractor shall give a minimum of 48 hours' notice to the Engineer prior to bringing a crane on site.
- b. No cranes shall be erected in the site without the prior approval of the Engineer. The Engineer may direct the Contractor as to location where

cranes may not be located. The Contractor shall take such directions into account when submitting his proposals for crane location points, base footings, pick up points and swing radius. Compliance with any such direction shall not entitle the Contractor to any extension of the Period of Completion or to any increase of the Contract Price.

- c. Safety harness shall be worn and used at all times by personnel engaged on the erection, alterations and dismantling of tower cranes.
- d. The Contractor shall provide a copy of the current Test Certificate (see Sub- Clause 702.5) to the Engineer before any crane (tower or mobile) is brought into operation on the Site.
- e. All lifting tackle must hold a current Test Certificate. All lifting tackle must be thoroughly examined every 6 months and an inspection report raised.
- f. All fibrous/web slings shall be destroyed and replaced 6 months after first use.
- g. All crane drivers/operators shall hold a Certificate of Training Achievement for the class of crane operated.
- h. All banksman/slingers shall hold a Training Certificate from a recognized training agency.
- i. The maximum weekly working hours of a crane driver or banksman shall be restricted to 60 hours.
- j. Under no circumstances shall a crane or load come within 4 m of any energized overhead power line or other critical structure.

8.5.9.Locking-out, Isolating and Tagging Equipment.

Equipment that could present a hazard to personnel if accidentally activated during the performance of installation, repair, alteration, cleaning, or inspection work shall be made inoperable and free of stored energy and/or material prior to the start of work. Such equipment shall include circuit breakers, compressors, conveyors, elevators, machine tools, pipelines, pumps, valves, and similar equipment.

Where equipment is subject to unexpected external physical movement such as rotating, turning, dropping, falling, rolling, sliding, etc., mechanical and/or structural constraints shall be applied to prevent such movement.

Equipment which has been locked-out, immobilized, or taken out of services for repair or because of a potentially hazardous condition shall be appropriately tagged indicting the reason it has been isolated and/or taken out of service.

Where safety locks are used for locking out or isolating equipment, the lock shall be specially identified and easily recognized as a safety lock.

8.5.10. Installation of Temporary or Permanent Equipment

During installation and testing the Contractor's specialists Engineer shall be in attendance. All control mechanism panel and wiring diagrams shall be available and printed in English.

8.5.11. Laser Survey Instruments

Details of the types and use of laser instruments shall be submitted and agreed with the Engineer.

8.5.12. Working in Confined Spaces

Confined spaces, including tanks, vessels, containers, pits, bins, vaults, tunnels, shafts, trenches, ventilations ducts, or other enclosures where known or potential hazards may exist, shall not be entered without prior inspection by and authorization from the Site Safety Officer and the issuance of a Hazardous Work Permit.

Prior to entering the confined space, the area shall be completely isolated to prevent the entry of any hazardous substances or materials which could cause an oxygen deficient atmosphere. All equipment that could become energized or mobilized shall be physically restrained and tagged. All lines going into the confined space shall be isolated and/or blanked.

Personnel working in a confined space where emergency escape or rescue could be difficult, shall wear a safety harness attached to a lifeline. A qualified attendant(s), trained and knowledgeable in job-related emergency procedures, shall be present at all times while persons are working within the confined space.

The attendant shall be capable of affecting a rescue, have necessary rescue equipment immediately available, and be equipped with at least the same protective equipments as the person making entry.

All equipment to be used in a confined space shall be inspected to determine its acceptability for use. Where a hazard from electricity may exist, equipment utilized shall be of low voltage type. The atmosphere within the confined space shall be tested to determine if it is safe to enter. Acceptable limits are:

- oxygen: 19.5% lower, 22% higher;
- flammable gas: not to exceed 10% of lower explosion limit;
- toxic contaminants: not to exceed the permissible exposure limit.

Subsequent testing shall be done after each interruption and before re-entering the confined space, as well as at intervals not exceeding 4 hours. Continuous monitoring is preferable and may be necessary in certain situations.

Adequate ventilation shall be provided to ensure the atmosphere is maintained within acceptable limits.

8.5.13. Demolition

A detailed Method Statement detailing the demolition procedures/techniques to be used shall be submitted to and approved by the Engineer prior to commencement of work on site.

The Method Statement must include full details of measures to be taken to ensure that there are no persons remaining in the building/structure and to distance members of the public and Contractor's personnel from the building/structure prior to demolition.

8.5.14. Use of Explosives

The Contractor shall not use explosives without the written permission from the Engineer and relevant authorities.

The Contractor shall observe all regulations regarding proper purchasing, transportation, storage, handling and use of explosives.

The Contractor shall ensure that explosives and detonators are stored in separate special building. These secured buildings shall be constructed, located and clearly marked in English:

8.6. "DANGER – EXPLOSIVES"

all as approved by the Engineer and relevant authorities. The Contractor shall ensure that all possible precautions are taken against accidental fire or explosion and ensure that explosives and detonators are kept in a proper and safe condition. The contractor shall ensure that explosives and detonators are always transported in separate vehicles and kept apart until the

last possible moment and that metallic tools are not used to open boxes of explosives or detonators.

Blasting Procedure: the contractor shall carry out blasting operations in a manner that will not endanger the safety of persons or property. The Contractor shall, along with other necessary precautions:

- a. clear all persons from building and the area affected by the blasting. All such persons shall be given adequate notice of the actual time and date of blasting;
- b. ensure that police and other local authorities are kept fully informed, in advance, of the blasting programme so that they may be present when blasting takes place if they so require;
- c. erect warning notices around the area affected that blasting operation are in progress;
- d. carry out a thorough search of buildings and the area affected prior to blasting;
- e. ensure that blasting is only carried out by experienced shot firers. Priming, charging, stemming and shot firing shall be carried out with greatest regard for safety and in strict accordance with the rules and regulations of the relevant authorities.
- f. ensure that explosive charges are not excessive, charged boreholes are properly protected and proper precautions are taken for the safety of persons and property.

The Contractor shall maintain an up-to-date inventory of all explosives and explosive devices and shall submit a monthly report to the Engineer, detailing the use of all explosives by date and location.

8.6.1.Excavation and Trenching

An excavation permit signed by the Engineer must be issued before excavation proceeds in any work location. The contractor shall investigate and identify the location of existing services by study of the drawings, a visual/physical study of the site, sweeping by appropriate detection equipment and where necessary hand excavation of trial holes.

Following this investigation, the Contractor shall submit a written request for an excavation permit to the Engineer.

The Engineer will return the permit signed and dated to indicate:

- services which are to be maintained.
- services which are to be isolated.
- any special precautions to be taken.

A sample Excavation Permit is given in Annex 1 to this Specification. The issue of an Excavation Permit by the Engineer shall not relieve the Contractor of his responsibilities under the Contract.

The side of all excavations and trenches which in the opinion of the Engineer might expose personnel or facilities to danger resulting from shifting earths shall be protected by adequate temporary supports or sloped to the appropriate angle of repose.

All excavations, slopes and temporary supports shall be inspected daily and after each rain, before allowing personnel to enter the excavation.

Excavations 1.3 metres or more in depth and occupied by personnel shall be provided with ladders as a means for entrance and egress. Ladders shall extend not less than 1 metre above the top of the excavation.

The Contractor shall provide adequate barrier protection to all excavations. Barriers shall be readily visible by day or night.

Excavated or other materials shall be stored at least 0.65 metres from the sides of excavations.

8.6.2. Concrete Reinforcement Starter Bars

The Contractor shall ensure concrete reinforcement starter bars are not a danger to personnel. Where permitted by the Engineer, starter bars shall be bent down. Alternatively, the starter bars shall be protected using either hooked starters, plastic caps, plywood covers, or other methods agreed with the Engineer.

8.7. Environmental and Health Requirements

8.7.1. Protection of the Environment

The Contractor shall be knowledgeable of and comply with the Environmental Management Plan (EMP) and with all environmental laws, rules and regulations for materials, including hazardous substances or wastes under his control. The

contractor shall not dump, release or otherwise discharge or dispose of any such materials without the authorization of the Engineer. Any release of a hazardous substance to the environment, whether air, water or ground, must be reported to the Engineer immediately. When releases resulting from Contractor action occur, the Contractor shall take proper precautionary measures to counter any known environmental or health hazards associated with such release. These would include remedial procedures such as spill control and containment and notification of the proper authorities.

8.7.2.Air Pollution

The Contractor, depending on the type and quantity of materials being used, may be required to have an emergency episode plan for any releases to the atmosphere. The Contractor shall also be aware of local ordinances affecting air pollution.

The Contractor shall take all necessary measures to limit pollution from dust and any wind-blown materials during the Works, including damping down with water on a regular basis during dry climatic conditions.

The contractor shall ensure that all trucks leaving the Site are properly covered to prevent discharge of dust, rocks, sand, etc.

8.7.3.Water Pollution

The contractor shall not dispose of waste solvents, petroleum products, toxic chemicals or solutions on the city drainage system or watercourse and shall not dump or bury garbage on the Site. These types of waste shall be taken to an approved disposal facility regularly, and in accordance with requirements of relevant Authorities. The Contractor shall also be responsible for the control of all run-offs, erosion, etc.

8.7.4.Solid Waste

8.7.4.1. General Housekeeping

- a. The Contractor shall maintain the site and any ancillary areas used and occupied for performance of the Works in a clean, tidy and rubbish-free condition at all times.
- b. Upon the issue of any Taking-Over Certificate, the Contractor shall clear away and remove from the Works and the Site to which the Taking-Over

Certificate relates, all Contractor's Equipment, surplus material, rubbish and Temporary Works of every kind, and leave the said Works and Site in a clean condition to the satisfaction of the Engineer. Provided that the Contractor shall be entitled to retain on Site, until the end of the Defects Liability Period, such materials, Contractor's Equipment and Temporary Works as are required by him for the purpose of fulfilling his obligations during the Defects Notification Period.

8.7.4.2. Rubbish Removal and Disposal

- a. The Contractor shall comply with statutory and municipal regulations and requirements for the disposal of rubbish and waste.
- b. The Contractor shall provide suitable metal containers for the temporary storage of waste.
- c. The Contractor shall provide suitable metal containers from site as soon as they are full. Rubbish containers shall not be allowed to overflow.
- d. The Contractor shall provide hard standings for and clear vehicle access to rubbish containers.
- e. The Contractor shall provide enclosed chutes of wood or metal where materials are dropped more than 7 metres. The area onto which the material is dropped shall be provided with suitable enclosed protection barriers and warning signs of the hazard of falling materials. Waste materials shall not be removed from the lower area until handling of materials above has ceased.
- f. Domestic and biodegradable waste from offices, canteens and welfare facilities shall be removed daily from the site.
- g. Toxic and hazardous waste shall be collected separately and be disposed of in accordance with current regulations.

8.7.4.3. Asbestos Handling and Removal

The Contractor shall comply with all local regulations regarding the handling of asbestos materials. In the absences of local regulations, relevant International Standards shall apply.

8.7.4.4. Pest Control

The Contractor shall be responsible for the rodent and pest control on the Site. If requested, the contractor shall submit to the Engineer, for approval, a detailed programme of the measures to be taken for the control and eradication of rodents

and pests.

8.7.5.Noise Control

The Contractor shall ensure that the works is conducted in a manner so as to comply with all restrictions of the Authorities having jurisdiction, as they relate to noise.

The Contractor shall, in all cases, adopt the best available plant/and or machinery shall be used. All equipment shall be maintained in good mechanical order and fitted with the appropriate silencers, mufflers or acoustic covers where applicable. Stationary noise sources shall be sited as far away as possible from noise-sensitive areas and, where necessary, acoustic barriers shall be used to shield them. Such barriers may be proprietary types or may consist of site materials such as bricks or earth mounds as appropriate.

Compressors, percussion tools and vehicles shall be fitted with effective silencers of a type recommended by the manufacturers of the equipment. Pneumatic drills and other noisy appliances shall not be use during days of rest or after normal working hours without the consent of the Engineer.

Areas where noise levels exceed 90 decibels, even on a temporary basis, shall be posted as high noise level areas.

8.8. Additional Requirements for Work in Public Areas

8.8.1.1. General

Those additional requirements shall apply to all works carried out in Public Areas.

Public Areas are defined as areas still used by or accessible to the public. These include public roads and pavements, occupied buildings and areas outside the Contractor's boundary fencing.

All work in Public Areas shall be carried out to minimize disturbance and avoid dangers to the public.

Before commencing work, the Contractor shall ensure that all necessary resources, including labour, plant and materials will be available when required and that the works will proceed without delays and be completed in the shortest possible time. Period of inactivity and slow progress or delays in meeting the

agreed programme for the Works, resulting from the Contractor's failure to provide necessary resources or other causes within the control of the Contractor, will not be accepted. In the event of such inactivity, slow progress or delays, the Contractor shall take immediate action to rectify the situation, including all possible acceleration measures to complete the works within the agreed programme.

Details of the actions and acceleration measures shall be submitted to the Engineer. If the Engineer is dissatisfied with the Contractor's proposals, the Contractor shall take such further actions or measures as required by the Engineer. All costs incurred shall be the responsibility of the Contractor.

8.8.2.Method Statement

The Contractor shall submit to the Engineer a method statement for each separate area or work in Public Areas. The Method Statement shall include:

- a. a general description of the Works and methodology of how it will be carried out.
- b. Details of the measures and temporary works to minimize disturbance and safeguard the public. These shall include temporary diversions, safety barriers, screens, signs, lighting, watchmen and arrangements for control of traffic and pedestrians and advance warning to be given to the public.
- c. Details of temporary reinstatement and maintenance of same prior to final reinstatement.
- d. For works involving long lengths of trenches or works to be completed in sections, the lengths or sections of each activity (e.g. up to temporary reinstatement, final reinstatement) to be carried out at any one time.
- e. Details of the availability of necessary resources (labour, plant, materials, etc.) to complete the work.
- f. A programme showing start and completion dates and period for all activities of each length or section, including temporary works, and the works overall.
- g. Such further information as necessary or required by the Engineer.

The Contractor shall not commence work, including temporary works, until after the approval of the Contractor's Method Statement by the Engineer.

Method Statements shall be updated bases on actual progress or as and when required by the Engineer.

8.8.3.Closure of Roads, Etc.

The closure or partial closure of roads, pavements and other public areas will only be permitted if approved by the Engineer and Relevant Authorities. The Contractor shall detail for each closure the extent of area to be closed, the reasons and duration of the closure, and where appropriate, proposed diversions. A sample Street Closure Permit is given at Annex 2 to this Specification.

8.8.4.Trench and Other Excavations

The requirements covering trench and other excavations will depend on the location and type of the excavation and the potential risks to the public.

The following guidelines apply particularly to trenches but shall also apply to other types of excavations:

- a. before commencing work the Contractor shall:
- b. notify the Engineer of the location and duration of the work. An excavation permit signed by the Engineer must be issued in accordance with Sub-Clause 705.16 before excavation proceeds in any work location;
- c. obtain permission from relevant authorities including the police when required;
- d. erect all temporary works such as barriers, warning signs, lighting, etc.;
- e. have available adequate materials for temporary supports to sides of excavations and necessary labour, plant and materials to complete the work within the shortest possible time.
- f. in carrying out the works the Contractor shall, unless otherwise permitted or required by the Engineer:
- g. not open more than one excavation within a radius of 250 metres;
 - limit the length of trench excavation open at one time to 150 metres;
 - maintain and alter or adapt all temporary works including supports to sides of excavations;
 - remove all surplus excavated material the same day it is excavated;
 - complete the works, including final reinstatement within ten days;
 - where final reinstatement is not achieved within the required time, to carry out temporary reinstatement;
 - ensure that any temporary reinstatement is maintained at the correct level until final reinstatement is achieved.

The above guidelines shall not relieve the Contractor of his obligations and responsibilities.

8.8.5.Safety Barriers

Safety barriers shall be provided to the perimeter of work areas and to trench and other types of excavations and to existing openings such as manholes, drawpits and the like. When exposed to the public, safety barriers shall be provided to both sides and ends of trenches and around all sides of openings.

The Contractor shall provide details of the type or types of safety barriers for each excavation for the approval of the Engineer prior to commencing work. No work shall commence until the safety barriers are in place.

The type of safety barrier used shall be appropriate to the particular location and the potential risks to the public. Examples of different types of safety barriers are given below:

- Type 1 - excavated material;
- Type 2 - non-rigid barrier of rope or florescent tape strung between metal rods driven into the ground;
- Type 3 - rigid barrier of timber, steel or concrete. Such barriers could be in the form of horizontal rail(s) or sheet material secured to posts driven or concreted onto the ground.

The following are guidelines on the type of safety barriers that could be used in differing situations. They apply particularly to trenches but also apply to other types of excavation, existing openings onto the perimeter of work areas:

areas not subject to vehicular traffic - Types 1 or 2;

roadways (low traffic speed) - Types 1 or 2;

roadways (high traffic speed or where excavation are greater than 2 m) - Type 3. The above examples of the types of barriers and the guidelines on situations in which they could be used shall not relieve the Contractor of his obligations and responsibilities.

8.9. Contractor's Site Check List

A sample Contractor's Site Check List is included in Annex 3 to this

DETAILED TECHNICAL SPECIFICATIONS FOR KABUGI IRRIGATION PROJECT

Specification. This is included to assist contractors should they wish to introduce such a system as part of their site management procedures. The list is not exhaustive and further items will need to be added by the Contractor.

The list is issued for guidance only, and does not, in any way, revise or limit the requirements covered elsewhere in these Specifications.